

# PAC H108 JD 325HP FT4

Diesel - Qmax 6,400 USgpm - Hmax 360 ft



Indicative picture of the product

## PAC Head series

The pump system consists of a centrifugal pump and a separator, which enables air to be separated from the liquid and be sucked by a vacuum pump - making automatic priming possible. Even with suction heights of several feet the machine rapidly evacuates the air from the suction pipe and starts to pump. Additionally, thanks to the enclosed impeller, the PAC range is also suitable for pumping liquids with solids in suspension with best possible efficiency.

## Applications

The PAC H108 Atlas Copco pump is designed to withstand toughest applications and delivers best in class pumping efficiency. One of the most common area of utilization is the mining and Oil & Gas segment where reliability, efficiency and versatility is the key to provide a customized solution. Other suitable applications within Construction and General dewatering, Municipal as well as General Industry are ideal for the PAC H108 pump. Atlas Copco pumps are packed with features that not only meet, but exceed the needs of our customers.

## Benefits

### Efficiency

The 17" impeller with 82% efficiency at B.E.P. provides best pumping result with minimal efforts

### Solids handling

Closed impeller type with solids handling capability of 3.5" for trouble free operation

### Foot print

Best in class foot print for the transport of 3x PAC H108 pumps on same trailer.

### Serviceability

Semi cartridge seal and bolted front wear ring for easy service

### Polyethylene Fuel tank

Corrosion-free PE tank provides longer lifetime and avoids tank cleaning due to oxidation

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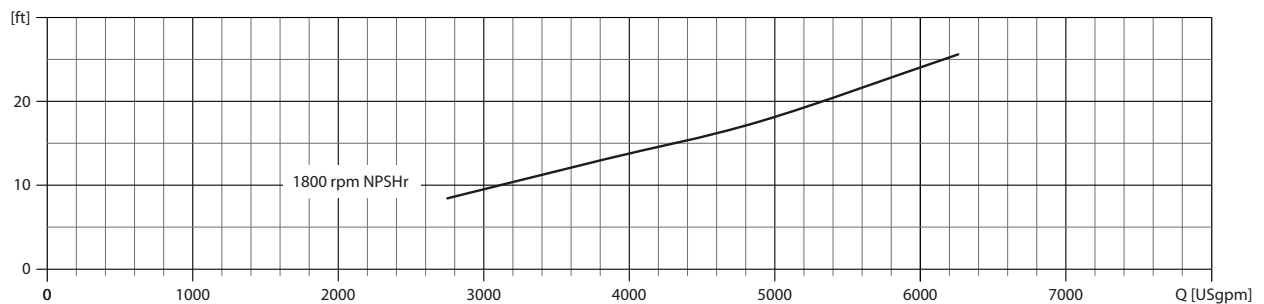
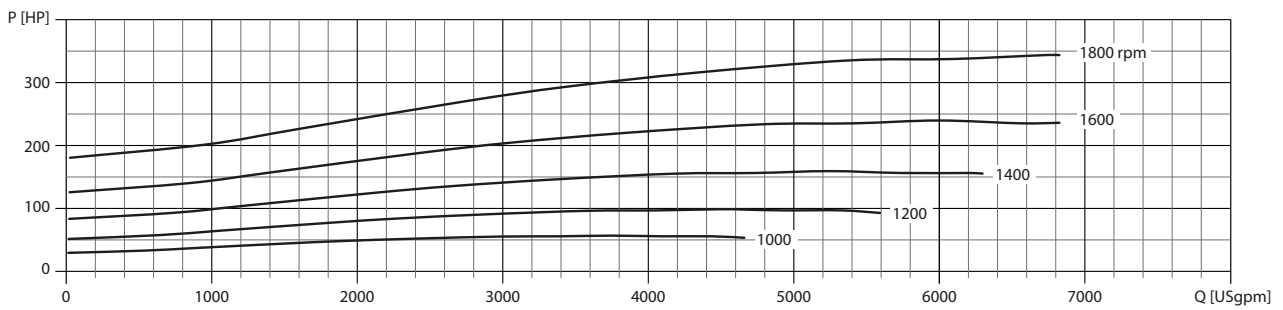
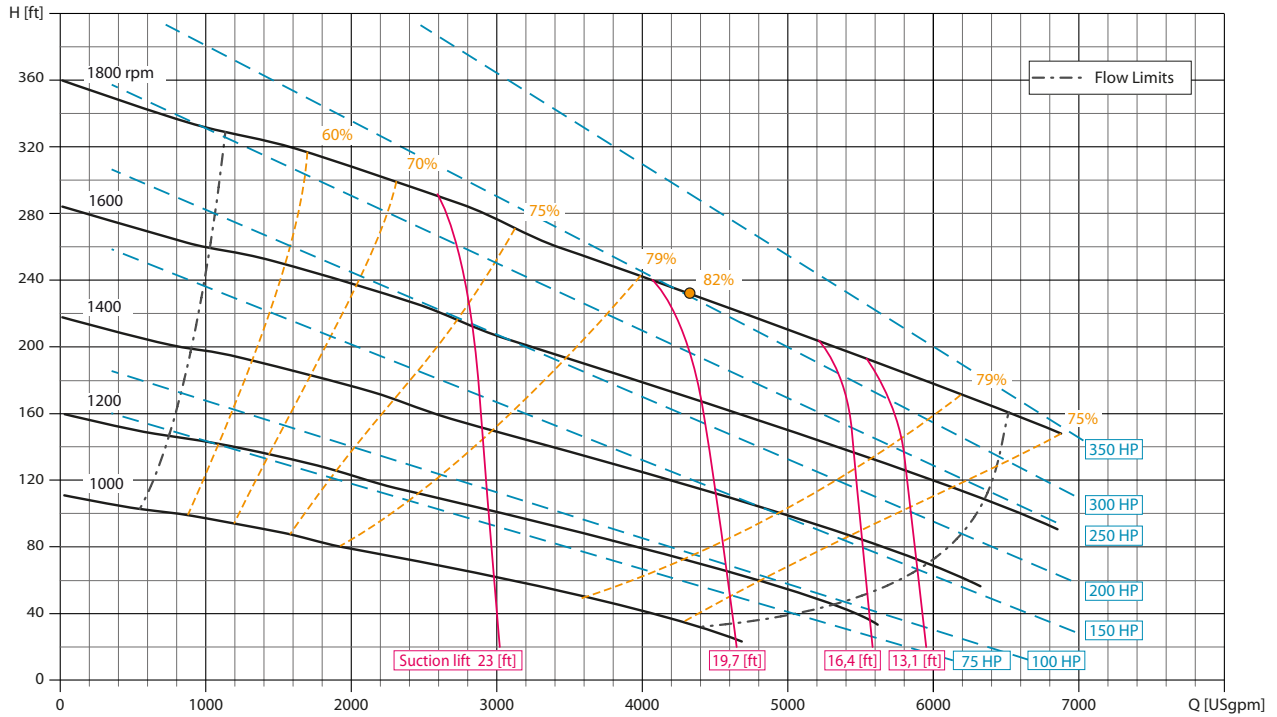
## Performance curves

Test according to UNI EN ISO 9906 standard - level 2

Test liquid: clean water, density 62.43 lb/ft<sup>3</sup> (8.345 lb/gal)

Losses from priming system and check valve not included

Speed	Impeller Dia.	Style	Solids Dia.	Ns	Suction	Discharge	No. Vanes
Various	17" / 440 mm	Enclosed	3.5" / 89 mm	1800 rpm	10" / 250 mm	8" / 200 mm	2



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## Technical data

### Pump

<b>Model</b>	<b>PAC H108</b>
<b>Qmax</b>	6,400 USgpm
<b>Hmax</b>	360 ft
<b>Q max eff.</b>	4,270 USgpm
<b>Eff. max</b>	82 %
<b>Suction port</b>	10" Flange - ANSI class 150
<b>Delivery port</b>	8" Flange - ANSI class 150
<b>Impeller type</b>	Closed, 2 vane
<b>Impeller diameter</b>	17"
<b>Solids handling</b>	3.5"
<b>Material</b>	
<b>Casing</b>	ASTM A536 ductile iron
<b>Impeller</b>	ASTM A743 CA6NM
<b>Wear ring</b>	ASTM A48 Class 20 grey iron
<b>Wear plate</b>	ASTM A48 Class 20 Grey Iron + NBR rubber coating
<b>Shaft</b>	AISI 630 stainless steel
<b>Mechanical Seal faces</b>	Silicon carbide Vs Silicon carbide
<b>Elastomers</b>	VITON
<b>Check Valve</b>	ASTM A536 ductile iron + NBR rubber flap
<b>Separator</b>	Steel

### Priming system

<b>Vacuum pump</b>	
<b>Vacuum pump type</b>	Diaphragm
<b>Nominal air capacity</b>	50.0 cfm
<b>Max vacuum</b>	- 26.6 inHg
<b>Drives</b>	Link belt

### Engine

<b>Make</b>	<b>John Deere</b>
<b>Model</b>	6090HFC09
<b>Type</b>	Diesel turbo common rail
<b>Displacement</b>	549 in <sup>3</sup>
<b>No. cylinders</b>	6
<b>Cooling</b>	Liquid with radiator
<b>Rpm type</b>	Variable
<b>Max operating speed</b>	1800 rpm
<b>US emissions</b>	EPA Tier 4F
<b>Starting</b>	Electric
<b>Engine system voltage</b>	24 V
<b>Engine Power rating</b>	325 HP

### Control panel

<b>Model</b>	<b>PW 1000</b>
	Manual operation
	Automatic operation: start-stop with transducers or floats
	FleetLink Optional

### Arrangement

<b>Technical data</b>	
<b>Material</b>	ASTM A36 steel
<b>Coatings</b>	Epoxy powder, average thickness of 3 MIL
<b>Features</b>	Lifting beam. Fork lift pockets. Pump access through hinged door. Protected PE fuel tank.
<b>Battery</b>	Acid charge Pb-Ca maintenance free, 2-12V - 1100 CCA Batteries
<b>Fuel tank capacity</b>	250 USG
<b>DEF tank capacity</b>	11.8 USG
<b>Fuel consumption</b>	14.7 US Gal/hr @1,800 rpm @82% eff.
<b>Dry weight</b>	11,375 lbs
<b>Wet weight</b>	13,400 lbs

## Dimensional drawing

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