**NAME OF VEHICLE: Altima Sedan 2.5S FWD**
**VSA SPECIFICATION NUMBER: 124**
**AWARDED DEALERSHIP: HALL AUTOMOTIVE**

| Option Code | Option Description | Dogwood | Colonial | Heritage | Chesapeake | Customer Pick-Up |
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| **ALL FACTORY OPTIONS WILL BE 6% OFF MSRP. PRICE SHEETS CAN BE PROVIDED AT CUSTOMER'S REQUEST** | | | | | | |
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