### RECYCLING SOLUTIONS





Switch recyclables without contamination and maximize the value of your product

Minimize spillage between bales and reduce the need to "double handle" materials

Remove finished bales quickly and automatically to improve efficiency

Front bale tie off saves valuable floor space and eliminates trips behind the baler



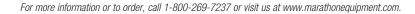


Marathon's patented line of Side-Eject Horizontal Balers are uniquely engineered to maximize productivity. They include many features not found on conventional closed-end balers.

# Side-Eject Horizontal Baler

- Increased product value by eliminating contamination between bales as the operator changes materials being processed.
- Maximum bale weights with Marathon's Bale Made Indicator, which signals the bale is finished. No time consuming "flag pole" or manual measuring device to compromise bale quality.
- Marathon's exclusive front bale tie-off system allows the operator to quickly direct tie wires around the bale from the front of the baler. This eliminates the need to go behind the baler and loosen hanging wires that drag as a bale is made.
- Eliminates spillage commonly found with conventional balers. No need to "double handle" materials being processed.
- Remove each bale from the bale chamber quickly and easily with Marathon's patented Side-Eject feature and Bale Server Island. Unlike conventional balers that require an operator and forklift to free the bale from the end of the bale chamber, Marathon's Side-Eject design provides consistent and complete bale ejection every time





### RECYCLING SOLUTIONS



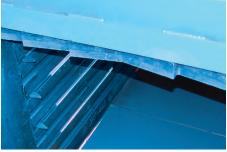
The chute feed hopper with inspection door and interlock switch will accommodate pneumatic, gravity, or conveyor feeding systems.



Marathon's advanced power pack is designed so that all the valves are contained in a single manifold, which minimizes the number of hose connections.



Spring loaded container dogs are located on each side of the bale chamber to produce superior spring back control of materials being processed.



Bolt-on adjustable and replaceable shear blades cut material as a bale is made and minimize problems associated with irregular bales sizes. This makes bales easier to tie and stack.



Marathon's Side-Eject Balers feature a hydraulic door latch standard on all models.



The programmable controller allows for customized programs to better meet customer needs. The controller eliminates the need for relays and timers that take up valuable panel space. All electrical components are UL and CUL listed.

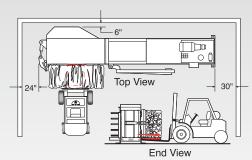
#### Marathon's Patented Automatic Side Ejection Features Seamless Push Button Operation

Pressure is relieved from the bale in three directions to achieve positive and complete bale ejection from the chamber.

This advanced method of bale ejection begins by activating the "Home" button, which causes the platen to retract to a pre-set location relieving the end force on the bale. The operator then opens the chamber door, which relieves side force and automatically unlocks the hinged upper section of the chamber to relieve vertical force on the bale.

With pressure on the bale effectively relieved from all directions, a hydraulic powered Server Island, located on the floor of the bale chamber, quickly and completely pushes the bale out of the chamber. The Server Island functions as a pallet, eliminating costly construction of permanent guide islands. After the bale is removed with a forklift or pallet jack, the Server Island is retracted saving valuable space.

#### Space-saving design

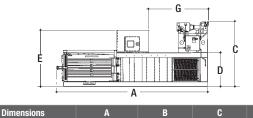


Install Marathon's Side-Eject Baler against a wall or in a tight space. Minimal floor space is needed for operation due to the unique front baler tie-off feature and side-eject design.

### RECYCLING SOLUTIONS

## Side Eject Horizontal Baler

Specifications	SE-503042-720	SE-504842-830	SE-504242-830	SE-503042-830	SE-604842-830	SE-504230-950A UBC	SE-503042-950A UBC
Bale Length	72"	72"	72"	72"	72"	60"	60"
	1829mm	1829mm	1829mm	1829mm	1829mm	1524mm	1524mm
Bale Width x Height	30"x42"	48"x42"	42"x42"	30"x42"	48"x42"	42"x30"	30"x42"
	762mm x 1067mm	1219mm x 1067mm	1067mm x 1067mm	762mm x 1067mm	762mm x 1067mm	1067mm x 762mm	762mm x 1067mm
Clear Top Opening	50"x28"	50"x46"	50"x40"	50"x28"	60"x48"	50"x40"	50"x28"
	1270mm x 711mm	1270mm x 1168mm	1270mm x 1016mm	1270mm x 711mm	1524mm x 1219mm	1270mm x 1016mm	1270mm x 711mm
Bale Weight (OCC)	1200-1400 lbs. 544-635 kg	Up to 2000 lbs. 817-907 kg	Up to 1800 lbs. 726-817 kg	Up to 1500 lbs. 590-680 kg	Up to 2000 lbs. Up to 907 kg		
Bale Weight Aluminum (UBC)						Up to 1400 lbs. Up to 635 kg	Up to 1400 lbs. Up to 635 kg
Performance							
Cycle Time (empty)	22 sec.	20 sec.	20 sec.	20 sec.	24 sec.	22.8 sec.	22.8 sec
Platen Force	96,200 lbs.	125,700 lbs.	125,700 lbs.	125,700 lbs.	125,700 lbs.	159,000 lbs.	159,000 lbs.
	427.92 kN	559.14 kN	559.14 kN	559.14 kN	559.14 kN	707.26 kN	707.26 kN
Platen Pressure	78.2 psi	63.9 psi	73.0 psi	102.2 psi	64 psi	133 psi	133 psi
	539.2 kPa	440.6 kPa	503.3 kPa	704.7 kPa	440.6 kPa	917 kPa	917 kPa
Penetration	16"	16"	16"	16"	16"	26"	26"
	406mm	406mm	406mm	406mm	406mm	660mm	660mm
Weight	15,000 lbs.	18,700 lbs.	17,700 lbs.	15,200 lbs.	20,400 lbs.	17,000 lbs.	21,000 lbs.
	6804 kg	8482 kg	8029 kg	6895 kg	9253 kg	7711 kg	9526 kg
Electrical Equipment							
Electrical Motor	20 hp	30 hp	30 hp	30 hp	30 hp	50 hp	50 hp
3/60-208/230/460	14.9 kW	22.4 kW	22.4 kW	22.4 kW	22.4 kW	37.3 kW	37.3 kW
Electrical Control Voltage	120 VAC	120 VAC	120 VAC	120 VAC	120 VAC	120 VAC	120 VAC
UL® and CUL® listed							
Hydraulic Equipment							
Pump Type	Vane	Vane	Vane	Vane	Vane	Vane	Vane
Pump Capacity	49 gpm	75 gpm	75 gpm	75 gpm	75 gpm	94 gpm	94 gpm
	185.5 lit/min	283.9 lit/min	283.9 lit/min	283.9 lit/min	283.9 lit/min	355.8 lit/min	355.8 lit/min
Operating Pressure	2500 psi	2500 psi	2500 psi	2500 psi	2500 psi	2500 psi	2500 psi
	172 bar	172 bar	172 bar	172 bar	172 bar	172 bar	172 bar
Reservoir	150 gal.	150 gal.	150 gal.	150 gal.	150 gal.	200 gal.	200 gal.
	568 lit.	568 lit.	568 lit.	568 lit.	568 lit.	750 lit.	757 lit.
Hydraulic Cylinder (Bore)	7"	8"	8"	8"	8"	9"	9"
	178mm	203mm	203mm	203mm	203mm	229mm	229mm
Hydraulic Cylinder (Rod)	4.5"	4.5"	4.5"	4.5"	4.5"	6"	6"
	114mm	114mm	114mm	114mm	114mm	152mm	152mm
Hydraulic Cylinder (Stroke)	68"	68"	68"	68"	78"	78"	78"
	1727mm	1727mm	1727mm	1727mm	1981mm	1981mm	1981mm



59" (1499mm)

77" (1956mm)

71" (1803mm)

59" (1499mm)

77" (1956mm)

59" (1499mm)

71" (1803mm)

20'-10" (6350mm)

20'-10" (6350mm)

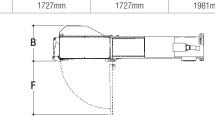
20'-10" (6350mm)

20'-10" (6350mm)

22'-5" (6833mm)

21'-1" (6426mm)

21'-1" (6426mm)



Б

87" (2210mm)

87" (2210mm)

87" (2210mm)

87" (2210mm)

87" (2184mm)

74" (2184mm)

74" (2184mm)

97" (2464mm)

Е

92" (2337mm)

92" (2337mm)

92" (2337mm)

92" (2337mm)

92" (2337mm)

92" (2337mm)

80" (2032mm)

n

55" (1397mm)

55" (1397mm)

55" (1397mm)

55" (1397mm)

55" (1397mm)

55" (1397mm)

43" (1092mm)

#### Rental and Leasing Programs Available

For detailed specifications, recommendations, or free economic studies comparing various systems, contact Marathon Customer Care at **1-800-269-7237**.

### **Authorized Dealer:**



SE-503042-720

SE-504842-830

SE-504242-830

SE-503042-830

SE-604842-830

SE-503042-950A UBC

SE-504230-950A UBC

Marathon Equipment Company P.O. Box 1798 Vernon, AL 35592-1798 800.269.7237 www.marathonequipment.com

NJPA Contract #060612-ESG





Pictures in this literature are illustrative only. Specifications are subject to change without notice in order to accommodate improvements to the equipment. Complies with ANSI standard Z245.5 and applicable OSHA Regulations. Program. Products must be used with safe practice and in accordance with said regulations and standards.

105" (2667mm)

105" (2667mm)

105" (2667mm)

105" (2667mm)

110" (2794mm)

105" (2667mm)

93" (2362mm)

© 2014 Marathon Equipment Company. All rights reserved. Printed in USA. | SWS-MR00011-032714



