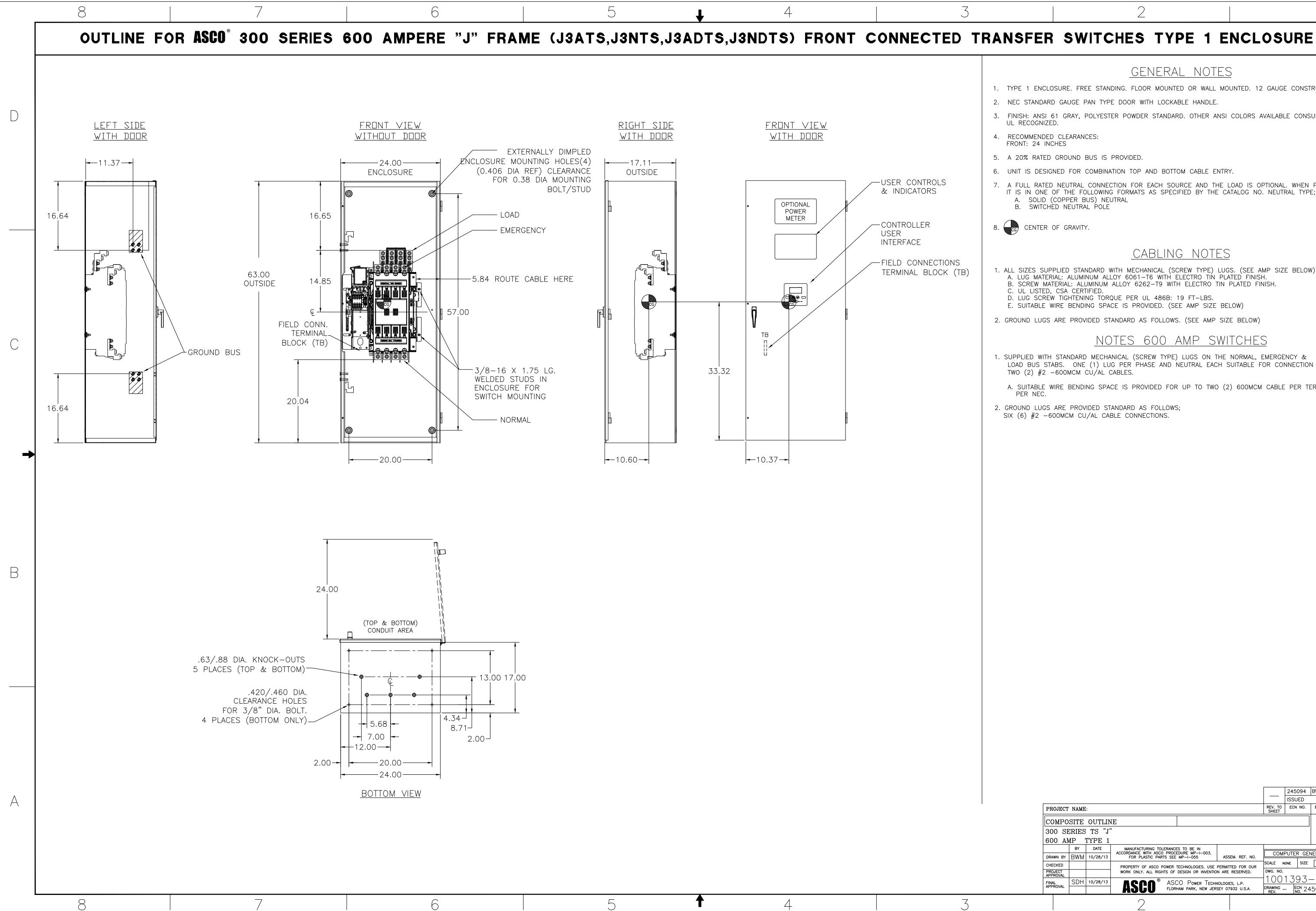
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		THREE	E PHASE	WIRING	FOR	ASC	<b>;0</b> ® <mark>3</mark>	<u>500</u>	<mark>SER</mark>		S 1	<mark>- F</mark>
										(	GEI	
	THIS WIRING APPLIES TO 30 TRANSFER SWITCH RATED 20 THE GROUP G CONTROLLER	6, 400, & 600 AMPE PROVIDES EITHER AU	RES. JTOMATIC (J3ATS) OF	r non-automatic [	[MANUAL]	FEATUR	OF FORM RE SETTIN	I C CON		PROVI	DED C	DN
	(J3NTS) OPERATION BASED REQUIREMENTS. THE TYPE OF TRANSFER SW MARKINGS LOCATED ON BOT	ITCH PROVIDED CAN	BE DETERMINED FRO	OM THE PRODUCT IE	DENTIFICATION	TRANS	." "OP1" IS FER IS BI OR THE T	EING INHI	BITED FF	ROM TR	ANSFE	ERF
	CONTROLLER. ALL OPERATIONAL SETTINGS OPTIONAL ACCESSORIES (1U ASCO GROUP G CONTROLLE	AND SEQUENCES OF P, 18RX, 23G) ARE R FOR AUTOMATIC &	THE GROUP G CON PROVIDED IN THE US	ITROLLER AND ITS R SER'S GUIDE,		WHEN ASSEM CONTA	OPTIONAL BLY, "OP CTS CHAN ON ALARN	. ACCESS 1" MAY A IGE POSI	ORY 11B LTERNATI TION WHE	E "SOF VELY S EN A "	TWARE SET FC	e e Dr On
	PART NUMBER 381333-400 INFORMATION FOR INSTALLAT INSTALLATION MANUAL, ASCO SWITCHES, PART NUMBER 38	TON AND TESTING OF 3ATS, 3ADTS, 3NTS 81333-404.	& 3NDTS, J-DESIG			ACCES ASSEM	TABLE. <u>DNAL "CO</u> I SORY 18F BLY. OUTI EATURE S	RX (RELA) PUT CON	Y EXPAN TACTS "C	SION M )P2 AN	10DULE D/OR	E) "C
	FEATURE 7 & FEATURE 8: ONE SET OF FORM C CONT, EXPIRATION OF THE FEATURI RESET ON EXPIRATION OF T AN AUXILIARY CONTACT THA	ACTS "NR" (FEAT. 7 E 1C, OVERRIDE MOM HE FEATURE 2E ENG T IS CLOSED WHEN 1	IENTARY NORMAL SO INE COOLDOWN TIME THE TRANSFER SWITC	URCE OUTAGES TIME DELAY. 21 IS CONNECTED T	E DELAY, AND	CONTA REFER	CTS ARE TO USER FER SWITC	RATED 5 R'S GUIDE	AMPS R	ESISTIV	É AT G CC	30 DNT
	EMERGENCY SOURCE, IS CO <u>AN ADDITIONAL SET OF ENG</u> WHEN THE FEATURE SETTING	INE STARTING CONTA	<u>,</u> <u>CTS</u> ARE AVAILABLE	, ON THE GROUP G (			)F AN EX <sup>-</sup> Roller Tii	TERNAL F		UPPLY	IS US	SEF
	"NR2". <u>ADDITIONAL, OPTIONAL ENGIN</u> 18RX (RELAY EXPANSION MO	DDULE) IS INCLUDED	IN THE TRANSFER S	WITCH ASSEMBLY. C	DUTPUT	FEATU	RE 1C – RE 1F – (TERNAL F	OVERRID	E MOMEN	NTARY	EMERG	GEN
	CONTACTS "OP2" AND/OR " SETTING OF EACH IS SET TO CONTACTS ARE RATED 5 AM	O OPERATE AS "NR2"				COMMI AN EX	UNICATION (TERNAL F //ERGENCY	IS FEATUI POWER SO	RES BY I DURCE M	ENABLII IAY BE	NG TH PROV	ie /ide
	REFER TO USER'S GUIDE, A TRANSFER SWITCHES, PART	NUMBER 381333-40	0 FOR SETTING INFO		ATIC	OR	AN EXTE OPTIONAI					
	FEATURE 31: INCLUDES SU A SET OF FORM C CONTACT FEATURE SETTING OF "OP1" SETTINGS OF THE SUB-FEAT	IB-FEATURES 31F, 3 IS ARE PROVIDED ON IS SET TO OPERATE	I THE GROUP G CON THE CONTACTS AS			AN EX 18RX CONTA	NAL 24 V (TERNAL 2 (RELAY E .CTS "OP2 IG IS SET	24 VDC F XPANSION 2" WILL F	POWER S MODUL PROVIDE	UPPLY E) IS I EXTERN	MAY I NCLUE IAL 24	DED 4 \
→	"OP1" CAN BE SET TO OPE SETTINGS ASSOCIATED WITH 31F – NORMAL TO EMERGE	EACH SUB-FEATURE;		IONS USING THE TI	ME DELAY	REMOV	SORY 181 /E JUMPE ECT JUMP	、 RS <i>"</i> J1"	1-2 &	"J1" 3-	-4	E)
	31G – EMERGENCY TO NOR 31M – NORMAL TO EMERGE 31N – EMERGENCY TO NOR	RMAL PRE-TRANSFER ENCY POST-TRANSFER RMAL POST TRANSFER	SIGNAL SIGNAL SIGNAL			THE C	OUTPUT CO CE IS AVA HES CUST	ONTACTS ILABLE A	CHANGE ND RESE	POSITI T WHEI	ON WI N NEIT	THE
	THE "OP1" OUTPUT CONTACT ADDITIONAL LOAD DISCONNED 18RX (RELAY EXPANSION MO	<u>CT CONTACTS,</u> "FEATU DDULE) IS INCLUDED	IRE 31" ARE AVAILAE IN THE TRANSFER S	BLE WHEN OPTIONAL WITCH ASSEMBLY. C	ACCESSORY	SWITCH	TO USEF HES, PAR <sup>-</sup> SORY 1U	T NUMBE	R 38133	3-400	FOR	SE
	CONTACTS "OP2 AND/OR "C SETTING OF EACH IS SET TO ALL OUTPUT CONTACTS ("OF	D OPERATE AS "FEAT P1", "OP2", "OP3") S	URE 31". ET TO OPERATE AS	"FEATURE 31", SHA		WHEN	OPTIONAL OVIDED WI	_ ACCESS	SORY 1UF	P IS IN RVE PC	ICLUDE DWER	ED (Af
	COMMON TIME DELAY SETTIN	PS RESISTIVE AT 30	VDC MAXIMUM, 100	mA AT 5 VDC MIN			OPTIONAL ENT MEAS				PART (	OF
	REFER TO USER'S GUIDE, A TRANSFER SWITCHES, PART	NUMBER 381333-40	0 FOR SETTING INFO	ORMATION.	ATIC		TO USEF HES, PAR <sup>-</sup>		R 38133	3-400	FOR	IN
	INPHASE TRANSFER CONTRO THIS IS USED TO PREVENT DAMAGE TO MECHANICAL LO	NUISANCE TRIPPING	SE TRANSFER OF LO OF DISTRIBUTION CIF	DADS BETWEEN LIVE CUIT BREAKERS ANI		SOFTW	OPTIONAL ARE BUN	DLE IS A	SORY 11E VAILABLE	to pe	PART (	ЭF
	REFER TO USER'S GUIDE, A TRANSFER SWITCHES, PART				ATIC	– PRO – EVE	RIAL COMM DGRAMMAE INT LOG MMON ALA	BLE ENGII	NE EXER	CISEŔ	on gf	201
	SIGNALS INDICATING THE AV OPTIONAL ACCESSORY 18RX ASSEMBLY. OUTPUT CONTAC AVAILABLE) CHANGE POSITIO	AILABILITY OF THE NO (RELAY EXPANSION TS "RL5" (EMERGENC	MODULE) IS INCLUDE Y SOURCE AVAILABLI	ED IN THE TRANSFE	R SWITCH		TO USEF HES, PAR <sup>-</sup>					
	CONTACTS ARE RATED 5 AM			mA AT 5 VDC MINI	IMUM.							
	1. SWITCH SHOWN DE-ENER	NOTE				TS FRAME	CATALOG TYPE	NEUTRAL TYPE	CATALOG PHASE POLES	NUMB AMPS	ER SU VOLT CODE	CO
	<ol> <li>2. DEVICE SYMBOLS AND DE 1-101A.</li> <li>2. ALL WIRING IS #16 AWG,</li> <li>3. O INDICATES CUSTOMER</li> <li>4. ● INDICATES FACTORY CO</li> <li>5. CONNECTION POINTS THA ARE SHOWN OPEN AS CL</li> <li>6. THE TRANSFER UNIT IS M THE CONTROL PANEL AND</li> </ol>	ESIGNATIONS ARE IN TINNED, STRANDED CONNECTION POINTS. DNNECTION POINTS. T HAVE BOTH CUSTO JSTOMER CONNECTION MOUNTED ON THE BA	ACCORDANCE WITH N COPPER UNLESS OT MER CONNECTIONS A N POINTS. CK INSIDE SURFACE	HERWISE INDICATED. AND FACTORY CONNI OF THE ENCLOSURI	ECTIONS E.	J	3ATS 3NTS	A B	3	260 400 600	ОДШЕСТЭК-	
	SURFACE OF THE DOOR. 7. AN OPERATOR'S MANUAL TRANSFER SWITCH. REFER OPERATION OF THE SWITC 8. GROUND STRAP ON CON AT LOWER LEFT CONTROL	R TO THIS PUBLICATIO CH. TROL PANEL IS AFFIX	ON PRIOR TO INSTAL								LMNPQR	
				7								$\top$

		5	. ↓ 4				3
T	RANSFER	SWITCHES	(J3ATS/J3NTS)	260, 40	00, &	600	AMPERES

	GENERAL INFORMATION		
TO 300 SERIES TRANSFER SWITCHES THAT UTILIZE THE "J" FRAME POWER	COMMON ALARM & NOT IN AUTO SIGNALING FEATURES	NON-AUTOMATIC (MANUAL) OPERATION	-
ATED 26, 400, & 600 AMPERES. ROLLER PROVIDES EITHER AUTOMATIC (J3ATS) OR NON-AUTOMATIC [MANUAL] BASED ON ITS FACTORY SETTING ACCORDING TO THE CUSTOMER ORDER	A SET OF FORM C CONTACTS IS PROVIDED ON THE GROUP G CONTROLLER AS "OP1". THE FEATURE SETTING OF "OP1" CAN BE SET TO OPERATE THE CONTACTS AS A "NOT IN AUTO" SIGNAL.	TRANSFER SWITCH ASSEMBLIES FACTORY SET FOR NON-AUTOMATIC OPERATION PROVIDE USER INITIATED, ELECTRICAL OPERATION OF THE TRANSFER SWITCH TO EITHER AVAILABLE SOURCE. THE TRANSFER SWITCH ASSEMBLY IS PHYSICALLY IDENTICAL TO THAT OF THE AUTOMATIC TYPE.	
FER SWITCH PROVIDED CAN BE DETERMINED FROM THE PRODUCT IDENTIFICATION ON BOTH THE POWER TRANSFER SWITCH AND THE COVER OF THE GROUP G	WHEN "OP1" IS SET FOR "NOT IN AUTO", THE OUTPUT CONTACTS CHANGE POSITION WHEN THE TRANSFER IS BEING INHIBITED FROM TRANSFERRING TO THE EMERGENCY SOURCE (FEATURE 34B) OR THE TRANSFER SWITCH HAS BEEN SET FOR NON-AUTOMATIC (MANUAL) OPERATION.	WHEN THE TRANSFER SWITCH IS SET FOR NON-AUTOMATIC OPERATION, A CUSTOMER PROVIDED SELECTOR SWITCH MAY BE USED TO OPERATE IT FROM A REMOTE LOCATION.	_
TTINGS AND SEQUENCES OF THE GROUP G CONTROLLER AND ITS RELATED	WHEN OPTIONAL ACCESSORY 11BE "SOFTWARE BUNDLE" IS PART OF THE TRANSFER SWITCH ASSEMBLY, "OP1" MAY ALTERNATIVELY SET FOR A "COMMON ALARM" SIGNAL. THE OUTPUT	REMOTE CONTROL FEATURES           THE FOLLOWING CONTROL PANEL INPUTS PROVIDE REMOTE CONTROL FUNCTIONS FOR THE TRANSFER           SWITCH. EACH FUNCTION CAN BE IMPLEMENTED BY THE CUSTOMER PROVIDING THE FORM OF CONTROL	_ L
ES (1UP, 18RX, 23G) ARE PROVIDED IN THE USER'S GUIDE, ITROLLER FOR AUTOMATIC & NON-AUTOMATIC TRANSFER SWITCHES, 33–400.	CONTACTS CHANGE POSITION WHEN A "COMMON ALARM" IS NOT PRESENT AND RESET WHEN A "COMMON ALARM" CONDITION IS PRESENT. THE "COMMON ALARM" SIGNAL CONDITIONS ARE SELECTABLE.	DESCRIBED. EACH CONTROL CONTACT MUST BE SUITABLE FOR A 5 VDC LOW ENERGY CIRCUIT. EXTERNAL FEATURE 17: REMOTE TRANSFER TO EMERGENCY FEATURE (FOR AUTOMATIC TRANSFER TYPE ONLY) – REQUIRES A CUSTOMER SUPPLIED, NORMALLY CLOSED CONTACT. OPENING OF THE CONTACT	
STALLATION AND TESTING OF THE TRANSFER SWITCH IS PROVIDED IN THE _, ASCO 3ATS, 3ADTS, 3NTS & 3NDTS, J-DESIGN 150-600 A TRANSFER IBER 381333-404.	ADDITIONAL "COMMON ALARM" AND "NOT IN AUTO" CONTACTS ARE AVAILABLE WHEN OPTIONAL ACCESSORY 18RX (RELAY EXPANSION MODULE) IS INCLUDED IN THE TRANSFER SWITCH ASSEMBLY. OUTPUT CONTACTS "OP2 AND/OR "OP3" WILL PROVIDE SIGNAL FUNCTIONS WHEN THE FEATURE SETTING OF EACH IS SET TO OPERATE AS "COMMON ALARM" OR "NOT IN AUTO".	CAUSÉS ENGINE START AND TRANSFER TO THE EMERGENCY SOURCE. RE-CLOSURE OF THE CONTACT ACTIVATES THE FEATURE 3A "RETRANSFER TO NORMAL (IF JUST TEST) TIME DELAY PRIOR TO RETRANSFER. IN THE EVENT THAT THE EMERGENCY SOURCE FAILS WHILE THE TRANSFER SWITCH IS CONNECTED TO EMERGENCY AND THE CUSTOMER SUPPLIED CONTACT IS OPEN, THE TRANSFER SWITCH WILL AUTOMATICALLY RETRANSFER TO THE NORMAL SOURCE.	
ENGINE CONTROL CONTACTS RE 8: C CONTACTS "NR" (FEAT. 7 N/C, FEAT. 8 N/O) THAT CHANGE POSITION ON FEATURE 10 OVERRIDE MOMENTARY NORMAL SOURCE OUTACES THE DELAY AND	CONTACTS ARE RATED 5 AMPS RESISTIVE AT 30 VDC MAXIMUM, 100 mA AT 5 VDC MINIMUM.	EXTERNAL FEATURE 6B: REMOTE BYPASS OF RETRANSFER TO NORMAL TIME DELAY – REQUIRES A CUSTOMER SUPPLIED, NORMALLY CLOSED CONTACT. OPENING OF THE CONTACT BYPASSES FEATURE 3A	4
N OF THE FEATURE 2E ENGINE COOLDOWN TIME DELAY. CT THAT IS CLOSED WHEN THE TRANSFER SWITCH IS CONNECTED TO THE IS CONNECTED ACROSS THE N/C CONTACT (FEATURE 7).	REFER TO USER'S GUIDE, ASCO GROUP G CONTROLLER FOR AUTOMATIC & NON-AUTOMATIC TRANSFER SWITCHES, PART NUMBER 381333-400 FOR SETTING INFORMATION.	RETRANSFER TO NORMAL DELAY IF ACTIVE. - REFER TO USER'S GUIDE, ASCO GROUP G CONTROLLER FOR AUTOMATIC & NON-AUTOMATIC TRANSFER SWITCHES, PART NUMBER 381333-400 FOR SETTING INFORMATION.	
<u>DF ENGINE STARTING CONTACTS</u> ARE AVAILABLE ON THE GROUP G CONTROLLER SETTING OF THE CONTROLLER OUTPUT CONTACTS "OP1" IS SET TO OPERATE AS	USE OF AN EXTERNAL POWER SUPPLY IS USEFUL WHEN REQUIRED TO EXTEND THE FOLLOWING		_
<u>. ENGINE STARTING CONTACTS</u> "NR2" ARE AVAILABLE WHEN OPTIONAL ACCESSORY	FEATURE 1C – OVERRIDE MOMENTARY NORMAL SOURCE OUTAGES FEATURE 1F – OVERRIDE MOMENTARY EMERGENCY SOURCE OUTAGES AN EXTERNAL POWER SUPPLY IS ALSO USEFUL WHEN THE TRANSFER SWITCH IS USED WITH		
O/OR "OP3" PROVIDE THE ENGINE STARTING FUNCTION WHEN THE FEATURE SET TO OPERATE AS "NR2".	COMMUNICATIONS FEATURES BY ENABLING THE CONTROLLER TO CONTINUE COMMUNICATING. AN EXTERNAL POWER SOURCE MAY BE PROVIDED TO THE CONTROLLER, UNTIL THE NORMAL SOURCE		
) 5 AMPS RESISTIVE AT 30 VDC MAXIMUM, 100 mA AT 5 VDC MINIMUM. JIDE, ASCO GROUP G CONTROLLER FOR AUTOMATIC & NON-AUTOMATIC PART NUMBER 381333-400 FOR SETTING INFORMATION.	OR EMERGENCY SOURCE IS AVAILABLE, BY USE OF; – AN EXTERNAL 24 VDC POWER SUPPLY WITH ACCESSORY 18RX (RELAY EXPANSION MODULE) OR		
	– OPTIONAL ACCESSORY 1UP (UNINTERRUPTIBLE POWER SUPPLY MODULE)		
DES SUB-FEATURES 31F, 31G, 31M, 31N CONTACTS ARE PROVIDED ON THE GROUP G CONTROLLER AS "OP1". WHEN THE "OP1" IS SET TO OPERATE THE CONTACTS AS "FEATURE 31", THE TIME DELAY B-FEATURES ARE AVAILABLE.	EXTERNAL 24 VDC POWER SUPPLY "1G": AN EXTERNAL 24 VDC POWER SUPPLY MAY BE USED TO POWER THE CONTROLLER WHEN ACCESSORY 18RX (RELAY EXPANSION MODULE) IS INCLUDED IN THE TRANSFER SWITCH ASSEMBLY. OUTPUT CONTACTS "OP2" WILL PROVIDE EXTERNAL 24 VDC POWER SUPPLY FUNCTIONALITY WHEN ITS FEATURE SETTING IS SET TO OPERATE AS "1G". ADDITIONALLY, JUMPERS MUST BE RECONFIGURED ON		
D OPERATE TO PROVIDE THE FOLLOWING FUNCTIONS USING THE TIME DELAY WITH EACH SUB-FEATURE; MERGENCY PRE-TRANSFER SIGNAL	ACCESSORY 18RX (RELAY EXPANSION MODULE) TO ENABLE THIS FUNCTION AS FOLLOWS; REMOVE JUMPERS "J1" 1-2 & "J1" 3-4 CONNECT JUMPERS "J1" 5-7 & "J1" 6-8		
NERGENCT PRE-TRANSFER SIGNAL D NORMAL PRE-TRANSFER SIGNAL MERGENCY POST-TRANSFER SIGNAL D NORMAL POST TRANSFER SIGNAL	THE OUTPUT CONTACTS CHANGE POSITION WHEN EITHER THE NORMAL SOURCE OR EMERGENCY SOURCE IS AVAILABLE AND RESET WHEN NEITHER SOURCE IS AVAILABLE. THE "OP2" N/C CONTACT SWITCHES CUSTOMER PROVIDED +24 VDC FROM THE EXTERNAL POWER SUPPLY TO THE CONTROLLER.		
ONTACTS CHANGE POSITION FOLLOWING EACH OF THE ABOVE TIME DELAYS.	REFER TO USER'S GUIDE, ASCO GROUP G CONTROLLER FOR AUTOMATIC & NON-AUTOMATIC TRANSFER SWITCHES, PART NUMBER 381333-400 FOR SETTING INFORMATION.		
ON MODULE) IS INCLUDED IN THE TRANSFER SWITCH ASSEMBLY. OUTPUT OR "OP3" WILL PROVIDE LOAD DISCONNECT FUNCTIONS WHEN THE FEATURE SET TO OPERATE AS "FEATURE 31".	ACCESSORY 1UP (UNINTERRUPTIBLE POWER SUPPLY): WHEN OPTIONAL ACCESSORY 1UP IS INCLUDED IN THE TRANSFER SWITCH ASSEMBLY, THE CONTROLLER	R	
S ("OP1", "OP2", "OP3") SET TO OPERATE AS "FEATURE 31", SHARE THE SETTINGS OF SUB-FEATURES 31F, 31G, 31M, AND 31N.	IS PROVIDED WITH LIMITED RESERVE POWER (APPROXIMATELY 3 MINUTES).		
5 AMPS RESISTIVE AT 30 VDC MAXIMUM, 100 mA AT 5 VDC MINIMUM. IDE, ASCO GROUP G CONTROLLER FOR AUTOMATIC & NON-AUTOMATIC	WHEN OPTIONAL ACCESSORY 23GB IS PART OF THE TRANSFER SWITCH ASSEMBLY, THREE PHASE CURRENT MEASUREMENTS ARE AVAILABLE FOR DISPLAY ON THE GROUP G CONTROLLER.		
PART NUMBER 381333-400 FOR SETTING INFORMATION.	REFER TO USER'S GUIDE, ASCO GROUP G CONTROLLER FOR AUTOMATIC & NON-AUTOMATIC TRANSFER SWITCHES, PART NUMBER 381333-400 FOR INFORMATION ON USE.		
NPHASE TRANSFER FEATURE FOR LOAD TRANSFER	FOUR-FUNCTION SOFTWARE BUNDLE           WHEN OPTIONAL ACCESSORY 11BE IS PART OF THE TRANSFER SWITCH ASSEMBLY, A FOUR-FUNCTION	-	
ONTROL INITIATES AN INPHASE TRANSFER OF LOADS BETWEEN LIVE SOURCES. EVENT NUISANCE TRIPPING OF DISTRIBUTION CIRCUIT BREAKERS AND POSSIBLE AL LOADS ASSOCIATED WITH OUT OF PHASE TRANSFER.	SOFTWARE BUNDLE IS AVAILABLE TO PERFORM THE FOLLOWING FUNCTIONS; - SERIAL COMMUNICATIONS (RS-485)		
IDE, ASCO GROUP G CONTROLLER FOR AUTOMATIC & NON-AUTOMATIC PART NUMBER 381333-400 FOR SETTING INFORMATION.	<ul> <li>– SERIAL COMMUNICATIONS (RS=483)</li> <li>– PROGRAMMABLE ENGINE EXERCISER</li> <li>– EVENT LOG</li> <li>– COMMON ALARM SIGNAL CAPABILITY ON GROUP G CONTROLLER "OP1" OUTPUT.</li> </ul>		
SOURCE AVAILABILITY SIGNALS			
HE AVAILABILITY OF THE NORMAL & EMERGENCY SOURCES IS PROVIDED WHEN 18RX (RELAY EXPANSION MODULE) IS INCLUDED IN THE TRANSFER SWITCH CONTACTS "RL5" (EMERGENCY SOURCE AVAILABLE) AND "RL6" (NORMAL SOURCE POSITION WHEN THE SOURCE IS ACCEPTABLE.	SWITCHES, PART NUMBER 381333-400 FOR INFORMATION ON THESE FUNCTIONS.		
) 5 AMPS RESISTIVE AT 30 VDC MAXIMUM, 100 mA AT 5 VDC MINIMUM.			
NOTES	CATALOG NUMBER SUFFIXES TS CATALOG NEUTRAL PHASE AMPS VOLT FRAME TYPE TYPE POLES AMPS CODE CONTROLLER ACCESSORY CODE NEUTRAL TYPE	EXPLANATION OF CATALOG NUMBER CODES VOLTAGE CODES 3 PHASE (3 OR 4 WIRE) 50 OR 60 Hz ENCLOSURE CODES	CATALOG NUMBER _ <b>ASCO</b> S.O.
E-ENERGIZED CONNECTED TO NORMAL SOURCE. AND DESIGNATIONS ARE IN ACCORDANCE WITH NEMA PUB. ICS 1, PART	CODE DESCRIPTION		BY
THE DESIGNATIONS ARE IN ACCORDANCE WITH NEWA FUD. ICS 1, FART	C A SOLID B SWITCHING		DATE

TCH SHOWN DE-ENERGIZED CONNECTED TO NO /ICE SYMBOLS AND DESIGNATIONS ARE IN ACCO						CODE DESCRIPTION	CODE	NOMINAL VOLTAGE	CODE	TYPE	DESCRIPTION	BY	5.0.	B 246325 SEE ECN
101A. . WIRING IS $\#16$ AWG, TINNED, STRANDED COPP						A SOLID B SWITCHING			BLANK C	1	OPEN TYPE (NO ENCLOSURE) GENERAL PURPOSE, INDOOR	DATE		A 242580 S SEE ECN
NDICATES CUSTOMER CONNECTION POINTS. NDICATES FACTORY CONNECTION POINTS.					C F			208 220	F	3R	OUTDOOR, RAINPROOF, SLEET & ICE RESISTANT	FORM REV D		242255 S ISSUE
NNECTION POINTS THAT HAVE BOTH CUSTOMER	NTS.	J 3ATS	A 3	260 H G	X H			230	G H	4 4X	INDOOR/OUTDOOR, WATERTIGHT & DUSTTIGHT TYPE 4 PLUS CORROSION RESISTANCE (STAINLESS STEEL)	PROJECT NAME:	1	REV. TO ECN NO. SHEET
E TRANSFER UNIT IS MOUNTED ON THE BACK IN CONTROL PANEL AND ANY OPTIONAL ACCESSO REACE OF THE DOOP	NSIDE SURFACE OF THE ENCLOSURE. RIES ARE MOUNTED ON THE INSIDE	3NTS	В	400 J 600 K			H J	380 400		12	INDOOR, INDUSTRIAL ENVIRONMENTS, OILTIGHT & DUSTTIGHT (SECURE ENCLOSURES)		DIAGRAM J3ATS/J3NTS, THREE PHASE 260, 400,	& 600 AMPS
RFACE OF THE DOOR. OPERATOR'S MANUAL IS FURNISHED WITH EACH NSFER SWITCH. REFER TO THIS PUBLICATION PF							K L	415 440	M		OUTDOOR, RAINPROOF, SLEET & ICE RESISTANT INDOOR/OUTDOOR, WATERTIGHT & DUSTTIGHT		ROUP G CONTROLS	
ERATION OF THE SWITCH. OUND STRAP ON CONTROL PANEL IS AFFIXED TO								460 480 550*	P	4X	TYPE 4 PLUS CORROSION RESISTANCE (STAINLESS STEEL)	drawn by SDH 5	ACCORDANCE WITH ASCO PROCEDURE MP-1-003.	EM. REF. NO. COMPUTER GENE
LOWER LEFT CONTROL PANEL MOUNTING STUD.	U CHASSIS (ENCLUSURE)			R	BLANK BLANK			575* 600*		ΪZ	INDOOR, INDOSTNIAL ENVIRONMENTS, OLENOITI & DOSTNOTT	CHECKED PROJECT APPROVAL	PROPERTY OF ASCO POWER TECHNOLOGIES. USE PERMITT WORK ONLY. ALL RIGHTS OF DESIGN OR INVENTION ARE	ED FOR OUR RESERVED. DWG. NO.
					FOR FOR NONE OPEN TYP	Ξ						FINAL SDH 5	5/6/13 ASCO <sup>®</sup> ASCO Power Technologie Florham park, New Jersey 079	s, l.p. 978745 932 u.s.a. Drawing D ECN 251 rev. d
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		D 251210 AJ MM 10/17/14 SEE ECN	
	CATALOG NUMBER © CERTIFIED TO S.O	247770         SDH         SDH         4/14/14           SEE         ECN	
	<b>AJGU</b> S.O BY	246325         AE         BK         01/16/14           SEE         ECN	
		A 242580 SDH SDH 5/30/13 SEE ECN 242255 SDH SDH 5/6/13	
TEEL)	FORM REV D PROJECT NAME:	ISSUE REV. TO ECN NO. BY APP. DATE	A
STTIGHT	WIRINGDIAGRAM300 SERIES J3ATS/J3NTS, THREE PHASE 260, 400, & 600		
TEEL)	"J"       FRAME,       GROUP       G       CONTROLS         BY       DATE       MANUFACTURING TOLERANCES TO BE IN ACCORDANCE WITH ASCO PROCEDURE MP-1-003. FOR PLASTIC PARTS SEE MP-1-055       ASSEM. REF. NO.	PROJECTION	
STTIGHT	DRAWN BY     SDH     5/6/13     FOR PLASTIC PARTS SEE MP-I-055     ASSEM. REF. NO.       CHECKED     PROPERTY OF ASCO POWER TECHNOLOGIES. USE PERMITTED FOR OUR WORK ONLY. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.	SCALE NONE SIZE DS DWG. NO.	
	FINAL APPROVAL SDH 5/6/13 ASCO <sup>®</sup> ASCO Power Technologies, L.P. FLORHAM PARK, NEW JERSEY 07932 U.S.A.	978745 Drawing D ECN 251210 SHEET REV. D NO. 251210 10F 6	
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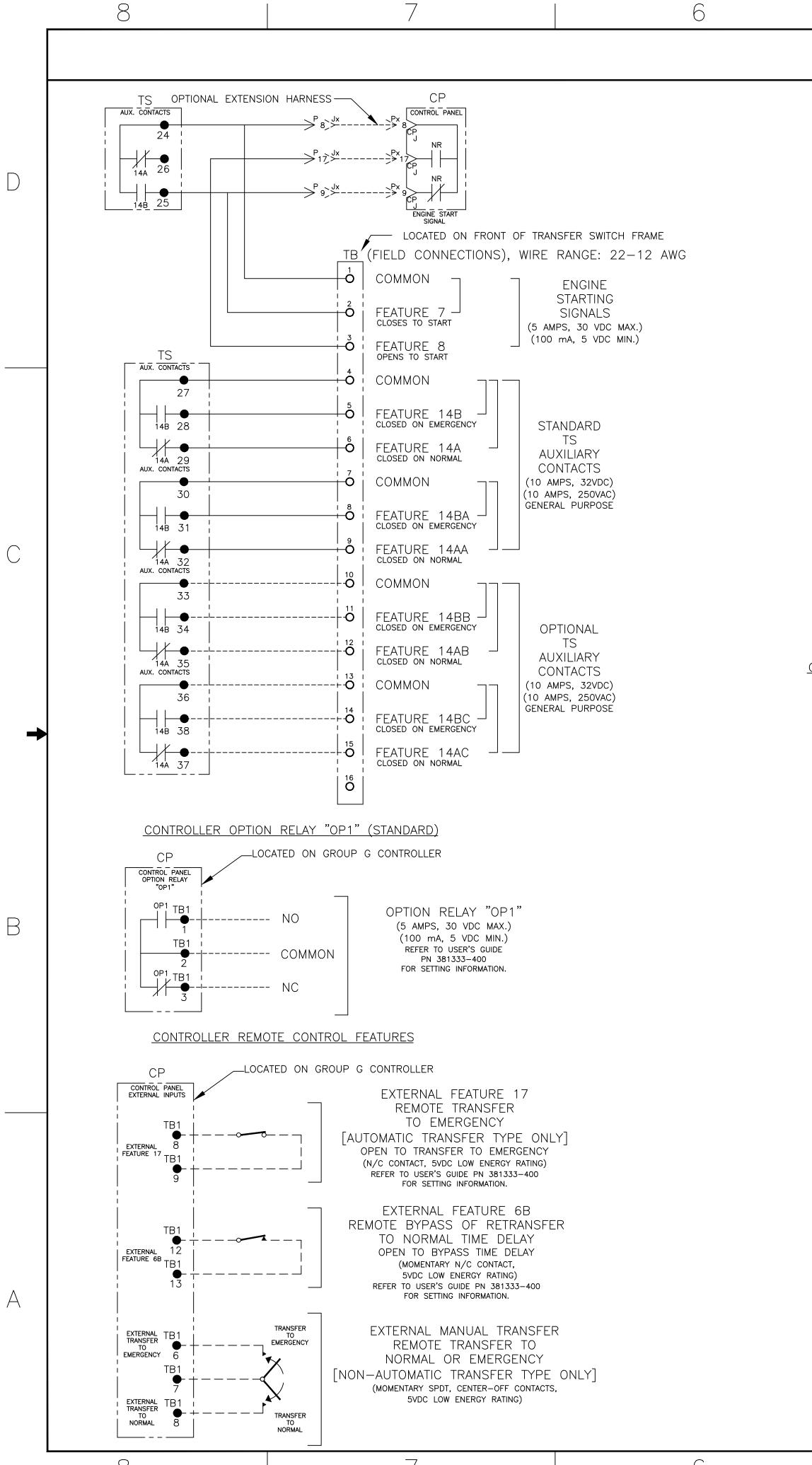


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# $\cap$ <u>GENERAL NOTES</u> 1. TYPE 1 ENCLOSURE. FREE STANDING. FLOOR MOUNTED OR WALL MOUNTED. 12 GAUGE CONSTRUCTION. 2. NEC STANDARD GAUGE PAN TYPE DOOR WITH LOCKABLE HANDLE. 3. FINISH: ANSI 61 GRAY, POLYESTER POWDER STANDARD. OTHER ANSI COLORS AVAILABLE CONSULT FACTORY 4. RECOMMENDED CLEARANCES: FRONT: 24 INCHES 5. A 20% RATED GROUND BUS IS PROVIDED. 6. UNIT IS DESIGNED FOR COMBINATION TOP AND BOTTOM CABLE ENTRY. 7. A FULL RATED NEUTRAL CONNECTION FOR EACH SOURCE AND THE LOAD IS OPTIONAL. WHEN PROVIDED IT IS IN ONE OF THE FOLLOWING FORMATS AS SPECIFIED BY THE CATALOG NO. NEUTRAL TYPE; A. SOLID (COPPER BUS) NEUTRAL B. SWITCHED NEUTRAL POLE 8. CENTER OF GRAVITY. CABLING NOTES 1. ALL SIZES SUPPLIED STANDARD WITH MECHANICAL (SCREW TYPE) LUGS. (SEE AMP SIZE BELOW) A. LUG MATERIAL: ALUMINUM ALLOY 6061-T6 WITH ELECTRO TIN PLATED FINISH. B. SCREW MATERIAL: ALUMINUM ALLOY 6262-T9 WITH ELECTRO TIN PLATED FINISH. C. UL LISTED, CSA CERTIFIED. D. LUG SCREW TIGHTENING TORQUE PER UL 486B: 19 FT-LBS. E. SUITABLE WIRE BENDING SPACE IS PROVIDED. (SEE AMP SIZE BELOW) 2. GROUND LUGS ARE PROVIDED STANDARD AS FOLLOWS. (SEE AMP SIZE BELOW) NOTES 600 AMP SWITCHES 1. SUPPLIED WITH STANDARD MECHANICAL (SCREW TYPE) LUGS ON THE NORMAL, EMERGENCY & LOAD BUS STABS. ONE (1) LUG PER PHASE AND NEUTRAL EACH SUITABLE FOR CONNECTION OF TWO (2) #2 - 600 MCM CU/AL CABLES. A. SUITABLE WIRE BENDING SPACE IS PROVIDED FOR UP TO TWO (2) 600MCM CABLE PER TERMINAL 2. GROUND LUGS ARE PROVIDED STANDARD AS FOLLOWS; SIX (6) #2 - 600 MCM CU/AL CABLE CONNECTIONS. В

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	BY	DATE								
DRAWN BY	BWM	10/28/13	ACCORDANCE WITH ASCO PROC FOR PLASTIC PARTS SEE		ASSEM. REF. NO.	СОМ	PUTER	GENERA	IED D	RAWING
CHECKED			PROPERTY OF ASCO POWER	TECHNOLOGIES, USE	PERMITTED FOR OUR	SCALE N	ONE S	ize D	S	
PROJECT APPROVAL			WORK ONLY. ALL RIGHTS OF			DWG. NO.				
FINAL	() ()   ()   ()   ()   ()   ()   ()					<u>3-0</u>	<u>01</u>			
APPROVAL							24509	94   <sup>s</sup>	heet 1 OF 1	
			2					1		

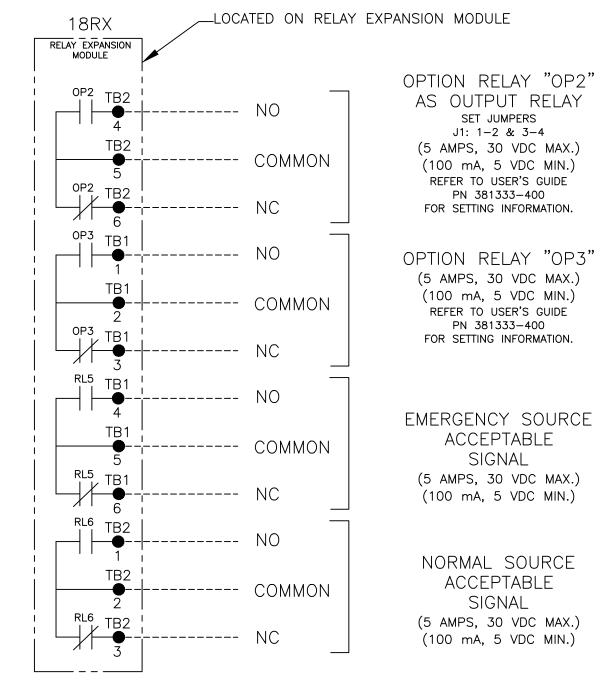


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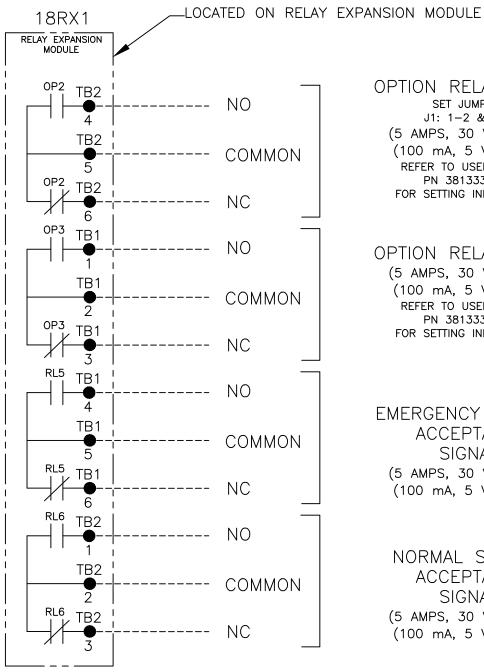
6

5	4	3

# OPTIONAL ACCESSORY 18RX (RELAY EXPANSION MODULE)



## OPTIONAL ACCESSORY 18RX1 (SECOND RELAY EXPANSION MODULE)



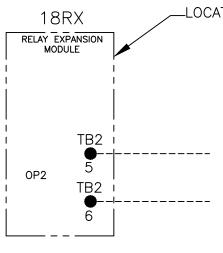
PTION RELAY "OP2"
SET JUMPERS
J1: 1-2 & 3-4
(5 AMPS, 30 VDC MAX.)
(100 mA, 5 VDC MIN.)
REFER TO USER'S GUIDE
PN 381333-400
FOR SETTING INFORMATION.

OPTION RELAY "OP3" (5 AMPS, 30 VDC MAX.) (100 mA, 5 VDC MIN.) REFER TO USER'S GUIDE PN 381333-400 FOR SETTING INFORMATION.

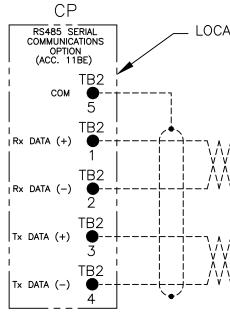
EMERGENCY SOURCE ACCEPTABLE SIGNAL (5 AMPS, 30 VDC MAX.) (100 mA, 5 VDC MIN.)

NORMAL SOURCE ACCEPTABLE SIGNAL (5 AMPS, 30 VDC MAX.) (100 mA, 5 VDC MIN.)

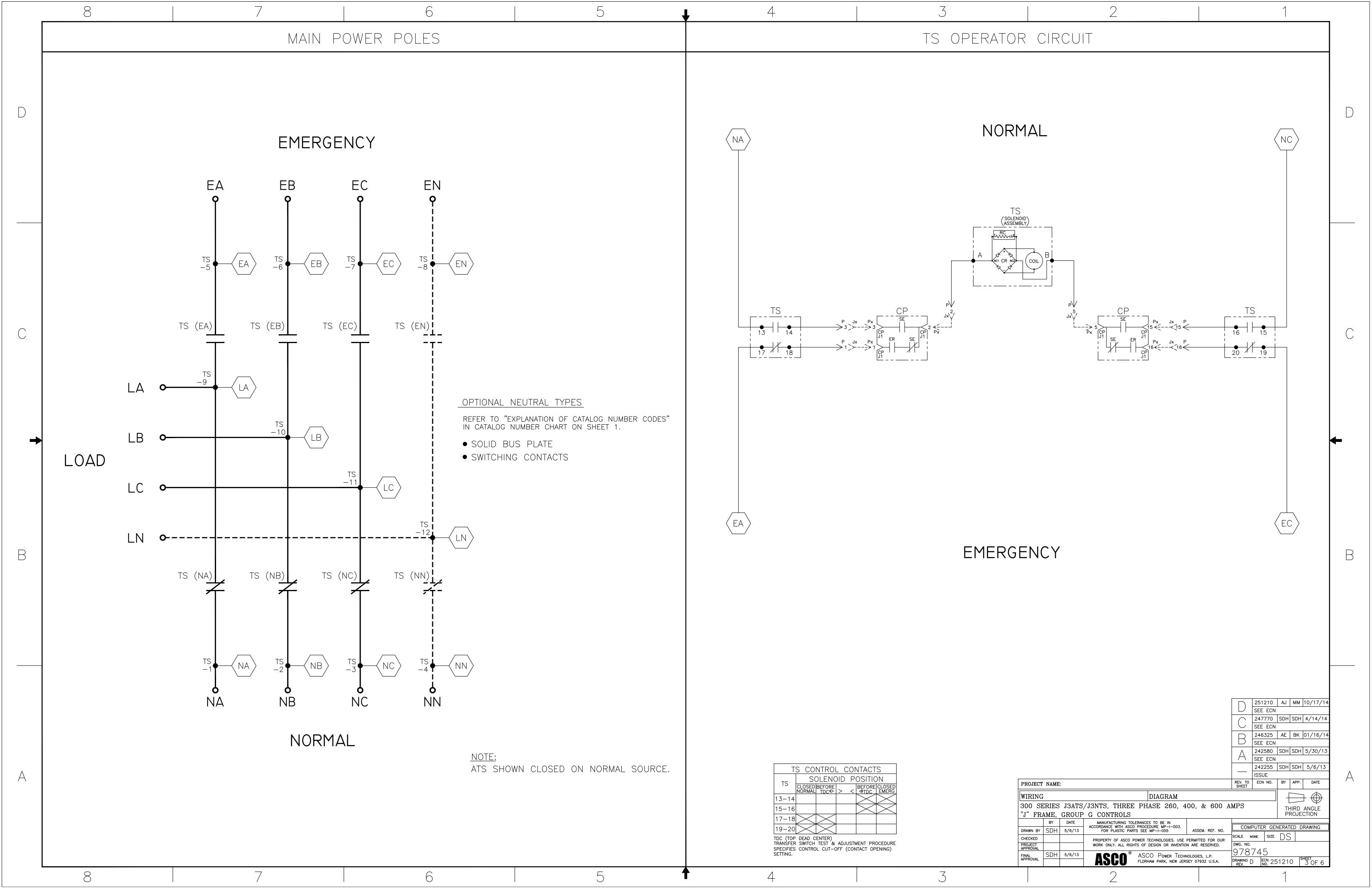


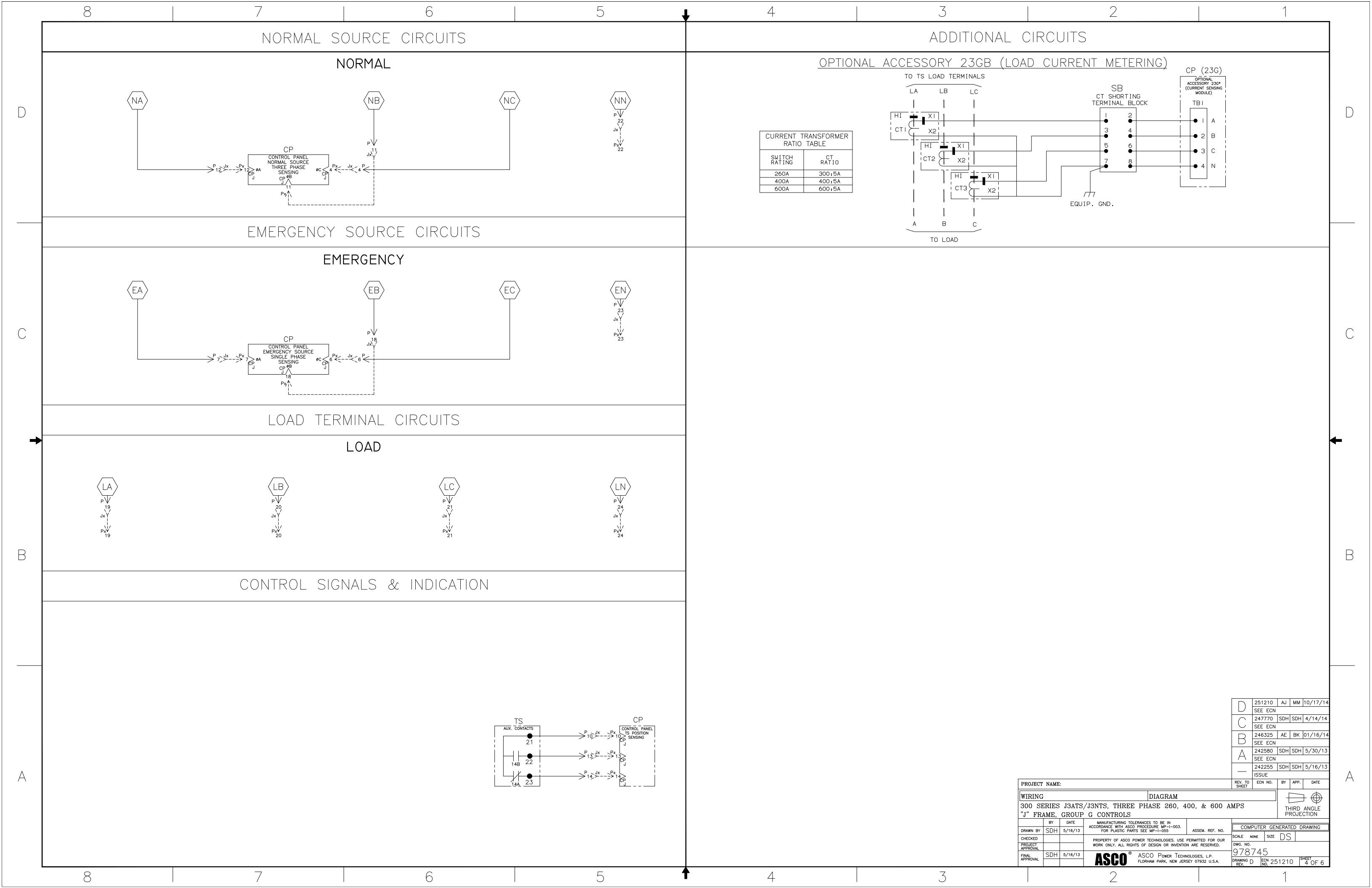


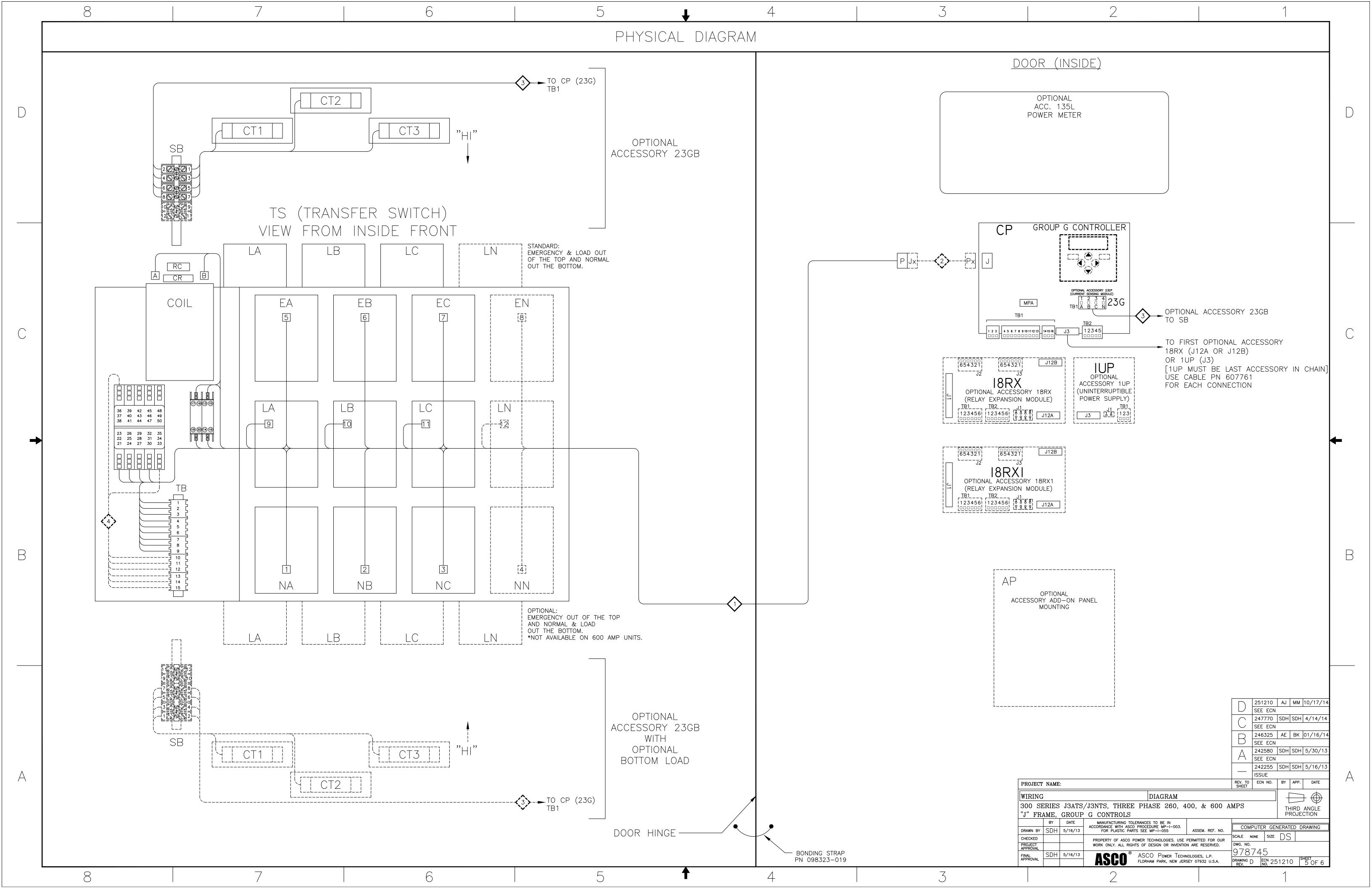
AVAILAB



	2	1	
TED ON	RELAY EXPANSION MODULE OPTION RELAY "OP2" AS EXTERNAL POWER SUPPLY INPUT "1G"		D
+ 24 COMM	SET JUMPERS AS FOLLOWS; REMOVE JUMPERS "J1" 1-2 & "J1" 3-4 CONNECT JUMPERS "J1" 5-7 & "J1" 6-4 (24 VDC NOM., 15 W MAX.)	8	
BLE WIT	RS485 SERIAL COMMUNICATIONS O H OPTIONAL ACCESSORY 11BE: FOUR-FUNCTION ER TO USER'S GUIDE PN 381333-400 FOR SETTING IN	N SOFTWARE BUNDLE	
ATED C	N GROUP G CONTROLLER		
	SHIELD -	<ul> <li>NOTES:</li> <li>1. EARTH GROUND SHIELD AT HOST DEVICE ONLY.</li> <li>2. FIELD WIRING: USE UL LISTED, STRANDED, TWISTED PAIRS, OVERALL FOIL SHIELD WITH STRANDED DRAIN WIRE SUITABLE FOR RS422 EQUIVALENT TO:</li> <li>(STANDARD 80°C) BELDEN 9842 OR 9829 OR ALPHA 6202C OR 6222C</li> </ul>	$\bigcirc$
	Tx	(PLENUM RATED) BELDEN 89729 OR 82729 OR ALPHA 58902	C
			В
		251210       AJ       MM       10/17/14         SEE       ECN         247770       SDH       SDH       4/14/14         SEE       ECN         246325       AE       BK       01/16/14         SEE       ECN         242580       SDH       SDH       5/30/13         SEE       ECN         242255       SDH       SDH       5/6/13	Δ
WI 3C "J	O SERIES J3ATS/J3NTS, THREE PHASE 'FRAME, GROUP G CONTROLS BY DATE MANUFACTURING TOLERANCES TO ACCORDANCE WITH ASCO PROCEDURE	BE IN MP-I-003.	A
CHE	WN BY SDH 5/6/13 FOR PLASTIC PARTS SEE MP-1 CKED PROPERTY OF ASCO POWER TECHNI WORK ONLY. ALL RIGHTS OF DESIGN	IOLOGIES. USE PERMITTED FOR OUR IN OR INVENTION ARE RESERVED. BOWER TEQUNOLOGIES & D 000000000000000000000000000000000000	
	ASCU ACAN ASCU A	POWER TECHNOLOGIES, L.P. PARK, NEW JERSEY 07932 U.S.A. DRAWING D ECN 251210 20F 6 1	







8	7	6

$\langle 1 \rangle$ -	-HARNESS LOCATOR	BOX CHECKEI IF HARNESS MODIFIED	ls	
WIRE No.	HARNESS 781247 (P) MAIN TS		CLR	AWG
1	P-1,TS-18			18
2	P-2,TS-A			
3	P-3,TS-14			
4	P-4,TS-3			
<u>4</u> 5	TS-3,TS-15			
6	P-5,TS-B P-6,TS-7			
6	TS-7,TS-19			
7	P-7,TS-5			
7	TS-5,TS-17			
8	P-8,TS-24			
8	TS-24,TB-1			
9	P-9,TS-25			
<u>9</u> 10	TS-25,TB-2 P-10,TS-21			
11	P-11,TS-2			
12	P-12,TS-1			
12	TS-1,TS-13			
13	P-13,TS-22			
14	P-14,TS-23			
15	P-15,TS-16			
16	P-16,TS-20 P-17 TB-3			
<u>17</u> 18	P-17,TB-3 P-18,TS-6			
19	P-19,TS-9			
20	P-20,TS-10			
21	P-21,TS-11			
22	P-22,TS-4			
23	P-23,TS-8			
24	P-24,TS-12			
<u>25</u> 26	TS-27,TB-4 TS-28,TB-5			
27	TS-29,TB-6			
31	TS-30,TB-7			
32	TS-30,TB-7 TS-31,TB-8 TS-32,TB-9			
33	TS-32,TB-9			
	REMOVE WIRES			
	ADD WIRES			
	<u> </u>			
	<u> </u>			

Image: Control of the set of the				
1       Px-1, Jx-1       16         2       Px-2, Jx-2	$\square$			
1 $Px-1, Jx-1$ 16         2 $Px-2, Jx-2$ 3 $Px-3, Jx-4$ 5 $Px-4, Jx-4$ 5 $Px-5, Jx-5$ 6 $Px-6, Jx-6$ 7 $Px-7, Jx-7$ 8 $Px-8, Jx-8$ 9 $Px-9, Jx-9$ 10 $Px-10, Jx-10$ 11 $Px-11, Jx-11$ 12 $Px-13, Jx-13$ 14 $Px-14, Jx-14$ 15 $Px-13, Jx-15$ 16 $Px-13, Jx-16$ 24 $Px-21, Jx-21$ 29 $Px-22, Jx-22$ 30 $Px-23, Jx-23$ 31 $Px-24, Jx-24$	No.		CLR	
4 $Px-4, Jx-4$ 5 $Px-5, Jx-5$ 6 $Px-6, Jx-6$ 7 $Px-7, Jx-7$ 8 $Px-8, Jx-8$ 9 $Px-9, Jx-9$ 10 $Px-10, Jx-10$ 11 $Px-11, Jx-11$ 12 $Px-12, Jx-12$ 13 $Px-13, Jx-13$ 14 $Px-14, Jx-14$ 15 $Px-15, Jx-15$ 16 $Px-17, Jx-17$ 25 $Px-18, Jx-18$ 26 $Px-19, Jx-17$ 27 $Px-20, Jx-20$ 28 $Px-21, Jx-21$ 29 $Px-22, Jx-22$ 30 $Px-23, Jx-23$ 31 $Px-24, Jx-24$ 9 $Px-24, Jx-24$ 9 $Px-24, Jx-24$ 9 $Px-24, Jx-24$ 9 $Px-24, Jx-24$	1	Px-1,Jx-1		16
5 $Px-5, Jx-5$ 6 $Px-6, Jx-6$ 7 $Px-7, Jx-7$ 8 $Px-8, Jx-8$ 9 $Px-9, Jx-9$ 10 $Px-10, Jx-10$ 11 $Px-11, Jx-11$ 12 $Px-13, Jx-13$ 14 $Px-13, Jx-13$ 15 $Px-13, Jx-15$ 16 $Px-17, Jx-17$ 25 $Px-18, Jx-18$ 26 $Px-19, Jx-17$ 27 $Px-20, Jx-20$ 28 $Px-21, Jx-21$ 29 $Px-22, Jx-22$ 30 $Px-23, Jx-23$ 31 $Px-24, Jx-24$ 9 $Px-24, Jx-24$		Px-3,Jx-3		
6 $Px-6, Jx-6$ 7 $Px-7, Jx-7$ 8 $Px-8, Jx-8$ 9 $Px-9, Jx-9$ 10 $Px-10, Jx-10$ 11 $Px-11, Jx-11$ 12 $Px-12, Jx-12$ 13 $Px-13, Jx-13$ 14 $Px-14, Jx-14$ 15 $Px-15, Jx-15$ 16 $Px-16, Jx-16$ 24 $Px-17, Jx-17$ 25 $Px-18, Jx-18$ 26 $Px-21, Jx-21$ 29 $Px-22, Jx-22$ 30 $Px-23, Jx-23$ 31 $Px-24, Jx-24$ <td>4</td> <td>Px-4,Jx-4</td> <td></td> <td></td>	4	Px-4,Jx-4		
7 $Px-7, Jx-7$ 8 $Px-9, Jx-8$ 9 $Px-9, Jx-9$ 10 $Px-11, Jx-10$ 11 $Px-12, Jx-12$ 13 $Px-13, Jx-13$ 14 $Px-14, Jx-14$ 15 $Px-15, Jx-15$ 16 $Px-15, Jx-15$ 17 $Px-13, Jx-13$ 18 $Px-14, Jx-14$ 15 $Px-15, Jx-15$ 16 $Px-17, Jx-17$ 25 $Px-18, Jx-18$ 26 $Px-20, Jx-20$ 28 $Px-22, Jx-21$ 29 $Px-22, Jx-22$ 30 $Px-23, Jx-23$ 31 $Px-24, Jx-24$ 9 $Px-24,$	6	Px = 5, Jx = 5 Px = 6, Jx = 6		
9 $Px-9$ , $Jx-9$ 10 $Px-10$ , $Jx-10$ 11 $Px-11$ , $Jx-11$ 12 $Px-12$ , $Jx-12$ 13 $Px-13$ , $Jx-13$ 14 $Px-14$ , $Jx-14$ 15 $Px-15$ , $Jx-15$ 16 $Px-16$ , $Jx-16$ 24 $Px-17$ , $Jx-17$ 25 $Px-18$ , $Jx-18$ 26 $Px-19$ , $Jx-20$ 28 $Px-21$ , $Jx-21$ 29 $Px-22$ , $Jx-22$ 30 $Px-23$ , $Jx-23$ 31 $Px-24$ , $Jx-24$ 9 $Px-24$ , $Jx-24$	7	Px-7,Jx-7		
10 $Px-10, Jx-10$ 11 $Px-11, Jx-11$ 12 $Px-12, Jx-12$ 13 $Px-13, Jx-13$ 14 $Px-14, Jx-14$ 15 $Px-15, Jx-15$ 16 $Px-17, Jx-17$ 25 $Px-18, Jx-18$ 26 $Px-19, Jx-19$ 27 $Px-20, Jx-20$ 28 $Px-21, Jx-21$ 29 $Px-22, Jx-22$ 30 $Px-23, Jx-23$ 31 $Px-24, Jx-24$ 9 $Px-24, Jx-24$ 9 $Px-24, Jx-24$ 9 $Px-24, Jx-24$ 9 $Px-24, Jx-24$				
12       Px-12, Jx-12         13       Px-13, Jx-13         14       Px-14, Jx-14         15       Px-16, Jx-15         16       Px-17, Jx-17         25       Px-18, Jx-18         26       Px-19, Jx-20         28       Px-22, Jx-22         30       Px-23, Jx-23         31       Px-24, Jx-24         9       Px-2	10	Px-10,Jx-10		
13       Px-13, Jx-13         14       Px-14, Jx-14         15       Px-15, Jx-15         16       Px-16, Jx-16         24       Px-17, Jx-17         25       Px-18, Jx-18         26       Px-19, Jx-20         28       Px-21, Jx-21         29       Px-23, Jx-23         30       Px-23, Jx-23         31       Px-24, Jx-24         9       Px-24, Jx-24		Px - 11, Jx - 11 Px - 12, Jx - 12		
15       Px-15, Jx-15         16       Px-16, Jx-16         24       Px-17, Jx-17         25       Px-18, Jx-18         26       Px-19, Jx-19         27       Px-20, Jx-20         28       Px-21, Jx-21         29       Px-23, Jx-23         30       Px-24, Jx-24	13	Px-13,Jx-13		
16       Px-16, Jx-16         24       Px-17, Jx-17         25       Px-18, Jx-18         26       Px-19, Jx-29         27       Px-20, Jx-20         28       Px-21, Jx-21         29       Px-23, Jx-23         31       Px-24, Jx-24				
24       Px-17, Jx-17         25       Px-18, Jx-18         26       Px-19, Jx-19         27       Px-20, Jx-20         28       Px-21, Jx-21         29       Px-22, Jx-22         30       Px-23, Jx-23         31       Px-24, Jx-24         26       Px-24, Jx-24         27       Px-24, Jx-24         28       Px-24, Jx-24         29       Px-24, Jx-24         20       Px-24, Jx-24         20       Px-24, Jx-24         20       Px-24, Jx-24         21       Px-24, Jx-24         22       Px-24, Jx-24         23       Px-24, Jx-24         24       Px-24, Jx-24         25       Px-24, Jx-24         26       Px-24, Jx-24         27       Px-24, Jx-24         28       Px-24, Jx-24         29       Px-24, Jx-24         20       Px-24, Jx-24         21       Px-24, Jx-24         22       Px-24, Jx-24         23       Px-24, Jx-24         24       Px-24, Jx-24         25       Px-24, Jx-24         26       Px-24, Jx-24				
26       Px-19,Jx-19         27       Px-20,Jx-20         28       Px-21,Jx-21         29       Px-22,Jx-22         30       Px-23,Jx-23         31       Px-24,Jx-24		Px-17,Jx-17		
27       Px-20, Jx-20         28       Px-21, Jx-21         29       Px-22, Jx-22         30       Px-23, Jx-23         31       Px-24, Jx-24				
29 $Px-22, Jx-22$ 30 $Px-23, Jx-23$ 31 $Px-24, Jx-24$ 1       1         1	27	Px-20,Jx-20		
30       Px-23, Jx-23         31       Px-24, Jx-24		Px - 21, Jx - 21 Px - 22, Jx - 22		
Image: Sector of the sector	30	Px-23,Jx-23		
Image: Sector	31	Px-24,Jx-24		
Image: Sector				
Image: Sector				
Image: Sector				
Image: Sector				
Image: Sector		REMOVE WIRES		
Image:				
Image: Constraint of the second se				
Image: ADD WIRES       Image: ADD WIRES         Image: ADD WIRES				
ADD WIRES       Image: Constraint of the second secon				
		ADD WIRES		
Image: second				
Image: second				
Image: second				
Image: constraint of the second se				
Image: Constraint of the second se				

3-	HARNESS LOCATOR
WIRE	OPTIONAL ACCESSORY
No.	(CT,SB,CP(23G)-TB <sup>-</sup>
300	CT1-X1,SB-1
301	CT2-X1,SB-3
302	CT3-X1,SB-5
300	SB-2,CP(23G)-TB1-1
301	SB-4,CP(23G)-TB1-2
302	SB-6,CP(23G)-TB1-3
303	CT1-X2,CT2-X2
303	CT2-X2,CT3-X2
303	CT3-X2,SB-7
303	SB-7,EQUIP-GND
303	SB-8,CP(23G)-TB1-4

302	SB-6,CP(23G)-TB1-3			
303	CT1-X2,CT2-X2		GRN	
303	CT2-X2,CT3-X2		GRN	
303	CT3-X2,SB-7		GRN	
303	SB-7,EQUIP-GND		GRN	
303	SB-8,CP(23G)-TB1-4		GRN	
4-	-HARNESS LOCATOR	BOX CHECKEI IF HARNESS MODIFIED		
WIRE No.	OPTIONAL AUXILIARY CONTA (TS,TB) FIELD TERMINATIO		CLR	AWG
35	TS-33,TB-10			16
36	TS-34,TB-11			
37	TS-35,TB-12			
38	TS-36,TB-13			
40	TS-37,TB-15			
39	TS-38,TB-14			
1				

В

А

С

 $\square$ 



WIRE	ADDITIONAL WIRES	CLR
No.		

T

	D
	C
	B
PROJECT NAME:       Diagram         WIRING       242255         SEE ECN       242255         242255       SDH SDH 4/14/14         SEE ECN       242380         242255       SDH SDH 5/6/13         ISSUE       REV. TO         WIRING       DIAGRAM         300 SERIES J3ATS/J3NTS, THREE PHASE 260, 400, & 600 AMPS         "J" FRAME, GROUP G CONTROLS         PROJECT NAME:         MANUFACTURING TOLERANCES TO BE. IN         MANUFACTURING TOLERANCES TO BE. IN         OCMPUTER GENERATED DRAWING         SCORPORET OF ASCO PROCEDURE MF-1-003.         ASSEM. REF. NO.         COMPUTER GENERATED DRAWING         SCALE MONE SIZE DS         PROPERTY OF ASCO POWER TECHNOLOGIES, LP.         PROPERTY OF ASCO POWER	A

2

# Installation Manual

# **ASCO**<sup>®</sup> 3ATS & 3NTS J-design 260-600 A 3ADTS & 3NDTS 150-600 A Transfer Switches

# A DANGER

DANGER is used in this manual to warn of a hazard situation which, if not avoided, will result in death or serious injury.



WARNING is used in this manual to warn of a hazardous situation which, if not avoided, could result death or serious injury.



CAUTION is used in this manual to warn of a hazardous situation which, if not avoided, could result in minor or moderate injury.

#### **Rating Label**

Each transfer switch contains a rating label to define the loads and fault circuit withstand/closing ratings. Refer to the label on the transfer switch for specific values.

Refer to the outline and wiring drawings provided with the 3ATS, 3NTS, 3ADTS, or 3NDTS for all installation and connection details and accessories.

Refer to **User's Guide 381333-400** for the Group G Controller status display messages, time delays, pickup and dropout settings, and adjustments.

# WARNING

Do not exceed the values on the rating label. Exceeding the rating can cause person injury or serious equipment damage.

An experienced licensed electrician must install the transfer switch.

# Installation

These transfer switches are factory wired and tested. Installation requires mounting, connecting service cables, and connecting engine start and auxiliary control circuits (if required.).

#### **Table of Contents**

INSTALLATION Mounting Power Connections Engine Starting Contacts	2
FUNCTIONAL TEST 1- Manual Operation 2- Voltage Checks 3- Electrical Operation	5
TESTING & SERVICE Transfer Test Preventive Maintenance Manual Load Transfer	7
TROUBLESHOOTING	8 /

## **Supporting Foundation**

The supporting foundation for the enclosure must be level and straight. Refer to the applicable enclosure outline drawing included with the transfer switch for all mounting details including door opening space.

If bottom cable entry is used, the foundation must be prepared so that the conduit stubs are located correctly. Refer to the enclosure outline drawing for specified area and location. Provide cable bending space and 1 inch minimum clearance to live metal parts. When a concrete floor is poured, use interlocking conduit spacer caps or a wood or metal template to maintain proper conduit alignment.

#### Mounting

Refer to the outline and mounting diagram and mount the transfer switch according to details and instructions shown on the diagram. Mount it vertically to a rigid supporting structure. Level all mounting points by using flat washers behind the holes to avoid distortion of the transfer switch.

# NOTICE

Protect the transfer switch from construction grit and metal chips to prevent malfunction or shortened life of the transfer switch.

# 381333-404 B

## Line Connections

Refer to the wiring diagram provided with the transfer switch. All wiring must be made in accordance with the National Electrical Code and local codes.

# 

De-energize the conductors before making any line or auxiliary circuit connections. Be sure that the Normal and Emergency line connections are in proper phase rotation. Place the engine generator starting control in the OFF position. Make sure engine generator is not in operation.

## **Testing Power Conductors**

Do not connect the power conductors to the transfer switch until they are tested. Installing power cables in conduit, cable troughs, and ceiling-suspended hangers often requires considerable force. The pulling of cables can damage insulation and stretch or break the conductor's strands. For this reason, after the cables are pulled into position, and before they are connected, they should be tested to verify that they are not defective or have been damaged during installation.

## **Connecting Power Cables**

After the power cables have been tested, connect them to the appropriate terminal lugs on the transfer switch as shown on the wiring diagram provided with the transfer switch. Make sure that the lugs provided are suitable for use with the cables being installed. Standard terminal lugs are solderless screw type and will accept the wire sizes listed on the drawings provided with the transfer switch. Be careful when stripping insulation from the cables, avoid nicking or ringing the conductor. Remove surface oxides from cables by cleaning with a wire brush. When aluminum cable is used, apply joint compound to conductors. Tighten cable lugs to the torque specified on rating label.

#### Harnesses

The transfer switch is connected to the left side of the controller by a plug-in harness.

## **Auxiliary Circuits**

Connect auxiliary circuit wires to appropriate terminals on the transfer switch as shown on the wiring diagram.

### **Controller Ground**

A grounding wire must be connected to the controller's lower left mounting stud. Because the controller is mounted on the enclosure door, a conductive strap must be used between the enclosure and the door. This connection provides proper grounding which does not rely upon the door hinges.

# **Engine Starting Contacts**

The engine control contact connections are located on the transfer switch for 3ATS & 3NTS or upper right of the enclosure for 3ADTS & 3NDTS. Connect signal wires to appropriate terminals as specified on the wiring diagram, Table A, and shown in Figure 1.

Table A.	Engine Sta	art Connections.
----------	------------	------------------

When normal source fails	Terminals on transfer switch
contact closes	TB1 and TB2
contact opens	TB1 and TB3

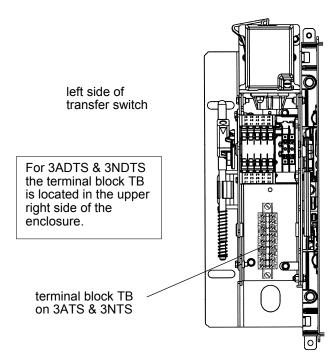


Figure 1. Engine start and auxiliary circuit terminal block TB located on 3ATS & 3NTS transfer switch.

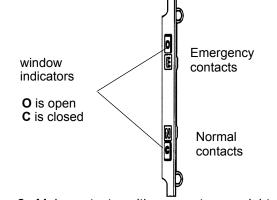


Figure 2. Main contact position indicators on right side.

# **Functional Test**

The functional test consists of three checks: manual operation, voltage checks, and electrical operation.

## NOTICE

Do these checks in the order presented to avoid damaging the transfer switch.

#### 1 – Manual Operation

A maintenance handle is provided on the transfer switch <u>for</u> <u>maintenance purposes only</u>. Manual operation of the transfer switch should be checked before it is energized (operated electrically).

# WARNING

Do not manually operate the transfer switch until both power sources are disconnected: open both circuit breakers.

- After deenergizing both power sources, open the enclosure door. Locate and remove the maintenance handle from the clip on the left side of the transfer switch. See Figures 3, 4, 5, & 6. See Figure 2 for the contact position indicators.
- 2. Install the handle into the hole in the molded hub. Move the handle up or down as shown to manually operate the transfer switch. It should operate smoothly without any binding. If it does not, check for shipping damage or construction debris.
- 3. 3ADTS and 3NDTS have two contact shaft hubs. See Figures 5 and 6 and Table B.
- 4. Return the transfer switch to the Normal position.

Note: If Normal and Emergency connections are reversed this

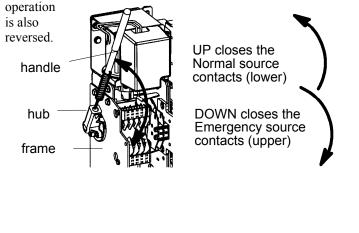


Figure 3. Maintenance handle operation on 3ATS & 3NTS.

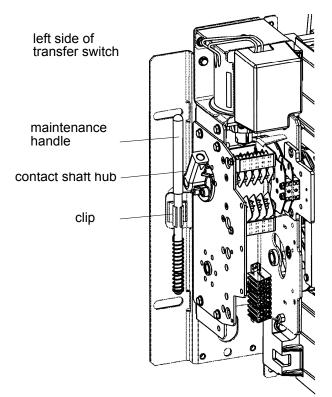


Figure 4. Maintenance handle on 3ATS & 3NTS

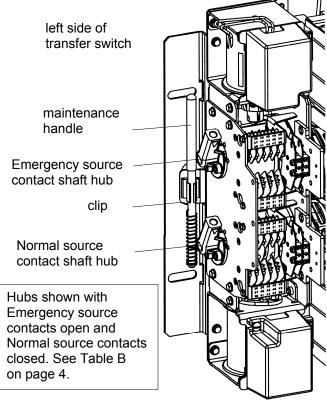


Figure 5. Maintenance handle on 3ADTS & 3NDTS

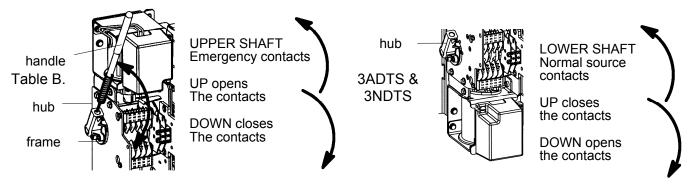


Figure 6. Maintenance handle operation on 3ADTS & 3NDTS



Transfer Switch Position		Interlocked Shafts Link between contact shafts prevents closing both N & E contacts	Maintenance Handle	Shaft Indicators
Normal	E N	hub contact shafts hub	up up	E = O upper contacts open N = C lower contacts closed
Load Disconnected			up down	E = O upper contacts open N = O lower contacts open
Emergency			down down	E = O upper contacts closed N = C lower contacts open

Note: The hub and contact shaft turn in opposite directions through a cam follower mechanism. Note: If Normal and Emergency connections are reversed, this operation is also reversed.

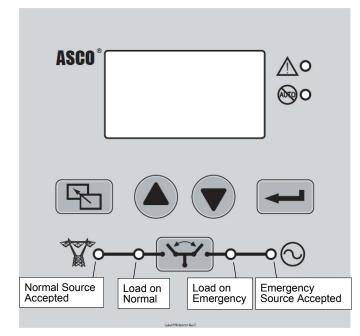


Figure 7. Four indicator lights.

## 2 – Voltage Checks

First check the nameplate on the transfer switch; rated voltage must be the same as normal and emergency line voltages.

# A DANGER

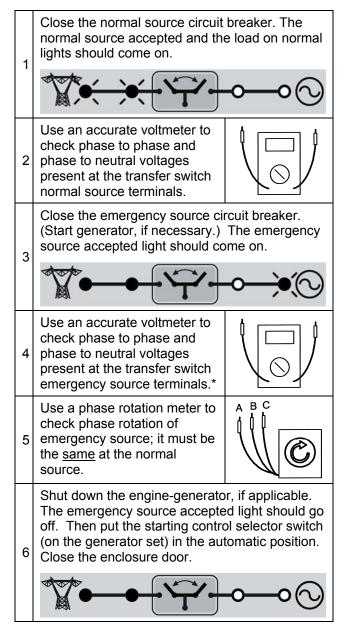
Use extreme caution when using a meter to measure voltages in the following steps. Do not touch power terminals; shock, burns, or death could result!

Perform steps 1 through 6 at the right. Observe the indicator lights. See Figure 7.

- Black circle means the light is on.
- $^{\circ}$  White circle means the light is off.

\* If necessary, adjust the voltage regulator on the generator according to the manufacturer's recommendations. The transfer switch will respond only to the rated voltage specified on the transfer switch nameplate.

Also see User's Guide 381333-400 for voltage settings in the controller.



Continue to **3 – Electrical Operation** on the next page.

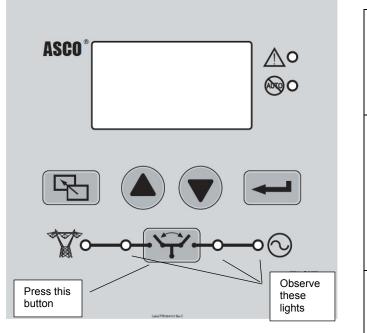


Figure 8. Transfer button and indicator lights.

#### 3 – Electrical Operation

This procedure will check the electrical operation of the transfer switch.

## WARNING

Close the transfer switch enclosure door and tighten the screws before you test electrical operation.

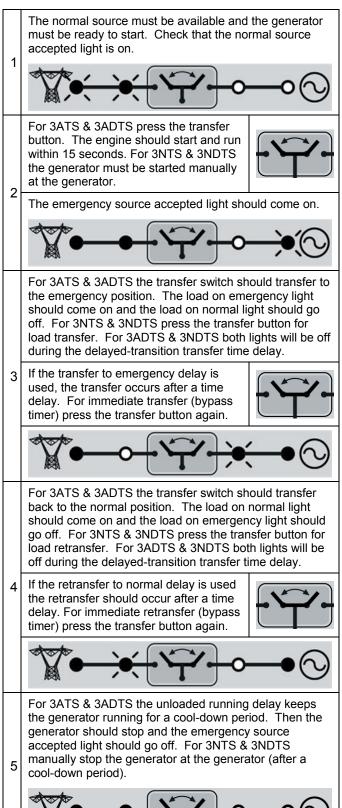
Perform steps 1 through 5 at the right. Observe the status lights. See Figure 8.

- Black circle means light is on.
- $\circ$  White circle means light is off.

**NOTE:** For 3NTS manually start the emergency generator at the generator. Then press the transfer button for load transfer. If the inphase transfer feature is activated, transfer may not occur immediately. Transfer will occur when the phase relationship between sources is correct. Press the transfer button again for load retransfer to normal, then manually stop the generator at the generator.

Also see User's Guide 381333-400 for inphase transfer and time delay settings in the controller.

This completes the functional test of the transfer switch. Leave the engine-generator starting control in the automatic position.



# **Testing & Service**

#### **Transfer Test**

Operate the transfer switch at least once a month by following the *Electrical Operation* procedure on page 6.

#### **Preventive Maintenance**

Reasonable care in preventive maintenance will insure high reliability and long life for the transfer switch. An annual preventive maintenance program is recommended.

ASCO Services, Inc. (ASI) is ASCO Power Technologies' national service organization. ASI can be contacted at 1-800-800-2726 for information on preventive maintenance agreements.

#### Yearly Inspection

# ANGER

Hazardous voltage capable of causing shock, burns, or death is used in this transfer switch. Deenergize both Normal & Emergency power sources before performing inspections!

**Clean the enclosure.** Deenergize all sources, then brush and vacuum away any excessive dust accumulation. Remove moisture with a clean cloth.

**Inspect the transfer switch contacts.** Deenergize all sources, then remove the transfer switch barriers and check the contact condition. The non-replaceable main contacts are designed to last the life of the transfer switch. Reinstall the barriers carefully.

**Maintain transfer switch lubrication.** Under normal operating conditions no further lubricating is required. Renew factory lubrication if the transfer switch is subjected to severe dust, abnormal operating conditions, or if the TS coil(s) is replaced. Order lubrication kit 75-100.

#### Check all cable connections & retighten them.

Torque to values shown on the transfer switch label.

#### **Replacement Parts**

When ordering replacement parts provide the Serial No., Bill of Material No. (BOM), and Catalog No. from the transfer switch nameplate. In the US call 800-800-2726 (ASCO) or contact customercare@asco.com.

#### Manual Load Transfer

This procedure will manually transfer the load if the controller is disconnected.

# 

Do not manually operate the transfer switch until both power sources are disconnected: open both circuit breakers.

- 1. Deenergize both the normal and emergency source (open both circuit breakers).
- 2. Use the maintenance handle to manually operate the transfer switch to the opposite source. See pages 3 and 4, *Manual Operation*.
- 3. Close the enclosure door. If the transfer switch is in the emergency position, manually start the generator and then close the emergency source circuit breaker.

# Troubleshooting

Droblem	Check in Numerical Sequence			
Problem	1 Operation	2 Generator	3 Voltage	
For 3ATS & 3ADTS the engine- generator set does not start when the transfer test button is pressed or when the Normal source fails.	The outage must be long enough to allow for the feature 1C time delay plus engine cranking and starting time.	Starting control must be in automatic position. Batteries must be charged and connected. Check wiring to the engine starting contacts.	-	
For 3ATS & 3ADTS the transfer switch does not transfer the load to the emergency source after the gen-set starts.	Wait for the feature 2B time delay. For immediate transfer, press the transfer button (bypass timer). If inphase transfer is active, wait for inphase condition. For 3NTS & 3NDTS press the transfer button.	Is the generator accepted light on? Generator output circuit breaker must be closed. Generator frequency must be correct.	Voltmeter should read at least 90% of nominal phase to phase voltage between transfer switch terminals EA and EC (or EL1 and EL2 for 2 pole switches). * * There are factory settings.	
For 3ATS & 3ADTS the transfer switch does not transfer the load to normal source when normal returns or after transfer test.	Wait for the feature 3A time delay. For immediate retransfer, press the transfer button (bypass timer). If inphase transfer is active, wait for inphase condition. For 3NTS & 3NDTS press the transfer button.	-	Voltmeter should read at least 90% of nominal phase to phase voltage between transfer switch terminals NB and NC, NC and NA, and NA and NB (or NL1 and NL2 for 2 pole switches).	
For 3ATS & 3ADTS the generator does not stop after load retransfer to the normal source.	Wait for the feature 2E delay.	Starting control must be in automatic position.	-	
For 3ADTS & 3ADTS the load is deenergized (off). <i>Load Disconnect Timer</i> on display.	Wait for the delayed- transition transfer timer. See User's Guide 381333-400.		_	
Not in auto light is always on.	For 3NTS & 3NDTS this light is <u>always</u> on, indicating it is a manual transfer switch.	-	-	
Alert light is on.	Read the display for more information. Refer to User's Guide 381333-400.	-	-	

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